

valves

ISO Series

5599/2 and 15407-2 Valves

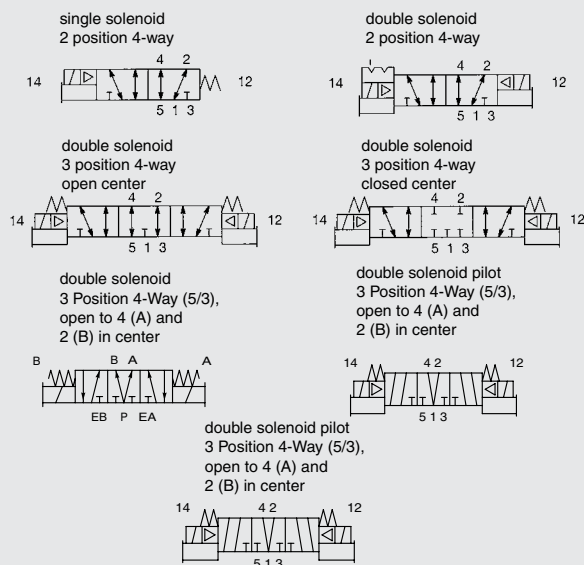


numatics

ISO 5599/2 Series	3-19
Technical and Operating Data	3-4
How to Order	5-6
Valve and Regulator Dimensions	7
Base Assembly	8
Manifold Block Assembly	9
Manifold Assembly Kits	10
Midstation Supply and Exhaust Block	11
End Plate Kits	12
Sandwich Pressure Regulators	13
Pilot Plugging Arrangements and Service Kits	14
Flow Paths for Solenoid Air Pilot Actuation	14
Speed Control Kits	15
Transition Plate Kits	15
Gallery Blocking Disc Kits	15
Regulator Gauges	15
Blank Station Plate Kit	15
Solenoid Assemblies	16
Valve Service Kits and Parts	17-19
15407-2 Series	20-30
Technical and Operating Data	20
How to Order	21-23
Valve on Manifold Block-18 mm	24
Manifold Assembly-18 mm	25
Valve on Manifold Block-26 mm	26
Manifold Assembly-26 mm	27
Base Assemblies-26 mm	28
Adaptor Assemblies	28
Manifold Assembly Kits	29
End Plate Kits	30
Assembly Kits	31-34
Electrical Interface Dimensional Drawings	31
Connector Kits	32-34



Solenoid Pilot Actuated



5 Ported, 4-way, 2 and 3 position, Spool & Sleeve, Cv: 1.2 to 5.3

- Direct solenoid or solenoid pilot actuated
- Complies with ISO Standard 5599/2
- ISO sizes 1, 2, 3
- Terminal block for ease of wiring
- Side and bottom cylinder ports standard
- AC/ DC color-coded solenoids
- Sandwich regulators available
- Plug-in speed control available
- Elimination of internal wiring
- NEMA 4/IP 65



Technical Data: ISO 5599/2 - Solenoid Air Pilot

VALVE DATA		ENGLISH	METRIC
Cv	Size 1	1.3	1.3
	Size 2	2.9	2.9
	Size 3	5.3	5.3
Flow Capacity	Size 1	60.1 SCFM	1280 NI/m
	Size 2	134.0 SCFM	2857 NI/m
	Size 3	245.0 SCFM	5222 NI/m
Main Valve Operating Pressure Range - All Sizes		80 PSIG upstream pressure to atmosphere	6 bar upstream to 5 bar downstream
Pilot Pressure Range - All Sizes		28" HG to 232 PSIG	Vacuum to 16 bar
Temperature Range (ambient) - All Sizes		15 to 125 PSIG	1 to 8.6 Bar
		-10° F to +115° F	-23.3° C to +46.1° C

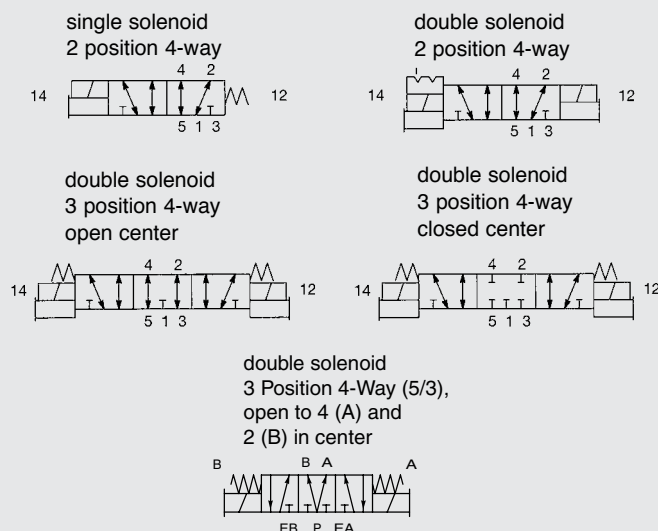
Operating Data - All solenoids are continuous duty rated

VALVE DATA	24 VDC	24 VAC 50 Hz	24 VAC 60 Hz	115 VAC 50 Hz	120 VAC 60 Hz	230 VAC 50 Hz	240 VAC 60 Hz
Power (watts) - All Sizes	4.0	N/A	N/A	N/A	N/A	N/A	N/A
Holding Current (amps) - All Sizes	0.16	0.36	0.29	0.06	0.06	0.03	0.03
In-rush Current (amps) - All Sizes	N/A	0.52	0.47	0.10	0.09	0.05	0.05
Energize in Seconds							
2-position, single, spring return							
Size 1 & 2	0.013	0.013	0.012	0.012	0.012	0.013	0.013
Size 3	0.020	0.018	0.019	0.017	0.017	0.018	0.018
2-position, double, detented							
Sizes 1 & 2	0.013	0.013	0.012	0.012	0.012	0.013	0.013
Size 3	0.020	0.018	0.019	0.017	0.017	0.018	0.018
3-position, spring centered							
Sizes 1 & 2	0.013	0.013	0.012	0.012	0.012	0.013	0.013
Size 3	0.020	0.018	0.019	0.017	0.017	0.018	0.018
De-energize in Seconds							
2-position, single, spring return							
Size 1	0.036	0.034	0.035	0.035	0.036	0.039	0.038
Size 2	0.060	0.053	0.053	0.055	0.054	0.057	0.056
Size 3	0.066	0.067	0.067	0.069	0.068	0.072	0.072
2-position, double, detented							
Size 1	N/A	N/A	N/A	N/A	N/A	N/A	N/A
Size 2	N/A	N/A	N/A	N/A	N/A	N/A	N/A
Size 3	N/A	N/A	N/A	N/A	N/A	N/A	N/A
3-position, spring centered							
Size 1	0.036	0.034	0.035	0.035	0.036	0.039	0.038
Size 2	0.060	0.053	0.053	0.055	0.054	0.057	0.056
Size 3	0.066	0.067	0.067	0.069	0.068	0.072	0.072



ISO 5599/2 Series

Direct Solenoid Actuated



5 Ported, 4-way, 2 and 3 position, Spool & Sleeve, Cv: 1.2 to 5.3

- Direct solenoid or solenoid pilot actuated
- Complies with ISO Standard 5599/2
- ISO sizes 1, 2, 3
- Terminal block for ease of wiring
- Side and bottom cylinder ports standard
- AC/ DC color-coded solenoids
- Sandwich regulators available
- Plug-in speed control available
- Elimination of internal wiring
- NEMA 4/IP 65



Technical Data: ISO 5599/2 - Direct Acting

VALVE DATA		ENGLISH	METRIC
Cv	Size 1	1.2	1.2
	Size 2	2.2	2.2
	Size 3	4.4	4.4
Flow Capacity	Size 1	55.5 SCFM	1181 NI/m
	Size 2	101.7 SCFM	2166 NI/m
	Size 3	203.4 SCFM	4336 NI/m
Main Valve Operating Pressure Range - All Sizes		80 PSIG upstream pressure to atmosphere	6 bar upstream to 5 bar downstream
Temperature Range (ambient) - All Sizes		28" HG to 232 PSIG	Vacuum to 16 bar
		-10° F to +115° F	-23.3° C to +46.1° C

Operating Data - All solenoids are continuous duty rated

VALVE DATA	24 VDC	24 VAC 50 Hz	24 VAC 60 Hz	115 VAC 50 Hz	120 VAC 60 Hz	230 VAC 50 Hz	240 VAC 60 Hz
Power (watts)							
Size 1 & 2	6.0	N/A	N/A	N/A	N/A	N/A	N/A
Size 3	N/A	N/A	N/A	N/A	N/A	N/A	N/A
Holding Current (amps)							
Size 1 & 2	0.25	0.59	0.42	0.11	0.09	0.07	0.05
Size 3	N/A	0.59	0.42	0.11	0.09	0.07	0.05
In-rush Current (amps)							
All Sizes	N/A	2.85	2.53	0.63	0.58	0.31	0.29
Energize in Seconds							
2-position, single, spring return							
Size 1 & 2	0.038	0.012	0.012	0.012	0.012	0.012	0.012
Size 3	N/A	0.012	0.012	0.012	0.012	0.012	0.012
2-position, double, detented							
Sizes 1 & 2	0.012	0.012	0.012	0.012	0.012	0.012	0.012
Size 3	N/A	0.012	0.012	0.012	0.012	0.012	0.012
3-position, spring centered							
Sizes 1 & 2	0.038	0.012	0.012	0.012	0.012	0.012	0.012
Size 3	N/A	N/A	0.012	0.012	0.012	0.012	0.012
De-energize in Seconds							
2-position, single, spring return							
Size 1 & 2	0.012	0.012	0.012	0.012	0.012	0.012	0.012
Size 3	N/A	0.012	0.012	0.012	0.012	0.012	0.012
2-position, double, detented							
All Sizes	N/A	N/A	N/A	N/A	N/A	N/A	N/A
3-position, spring centered							
Size 1 & 2	0.012	0.012	0.012	0.012	0.012	0.012	0.012
Size 3	N/A	0.012	0.012	0.012	0.012	0.012	0.012



How to Order

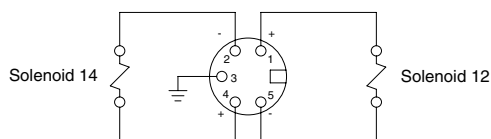
Valves

I24	BA	4	15	M	P	000	61
Valve Series and Port Size I12* = ISO 5599/2 Size 1 1/4 I13 = ISO 5599/2 Size 1 3/8 I23* = ISO 5599/2 Size 2 3/8 I24 = ISO 5599/2 Size 2 1/2 I34* = ISO 5599/2 Size 3 1/2 I35 = ISO 5599/2 Size 3 3/4 *Use for valve unit only (Mounting = 00)				Voltage 20 = 24/50-60 VAC 30 = 110-120/50-60 VAC 40 = 220-240/50-60 VAC 61 = 24 VDC 00 = Use w/Blank Station Plate			
First letter = "14" Actuator Second letter = "12" Actuator BA = Solenoid Pilot w/Spring Return BB = Double Solenoid BW = Solenoid Pilot w/Differential Air Return SA = Direct Solenoid w/Spring Return SS = Double Direct Solenoid 00 = Manifold Block without Valve				Options 000 = No Option 11B = Flush Locking Manual Override 11Z = Extended Locking Manual Override (Direct Acting Only) 12A = Viton Seals on Sleeve Assembly 12B = Lubricant Free Assembly 14C*** = Internal Pilot Supply from Port 3 (Solenoid Pilot Only) 14D*** = Internal Pilot Supply from Port 5 (Solenoid Pilot Only) 15G = 5-Pin Straight Mini Connector in Valve; Pin 1=12+, 2=14+, 3=Gnd, 4=14+, 5=12- 14X *** = External Pilot Supply Through Base or Manifold Endplates 17N = Surge Suppression (Direct Acting DC Only) 46T = Zinc Plated Solenoid Armature (Direct Acting AC Only) 47J = 5-Pin Straight Mini Connector in Mounting; Pin 1=12+, 2=14-, 3=Gnd, 4=14+, 5=12- 56Y = 4-Pin Straight Micro Connector in Mounting; Pin 1=Not Used, 2=12+, 3=Com, 4=14+ 60V = 4-Pin Straight Micro Connector in Valve; Pin 1=Not Used, 2=12+, 3=Com, 4=14+ ***Must use one of these options when used with RC, RQ, or RD regulators and solenoid pilot valves.			
Function 4 = 2 Position, 4-Way 5 = 3 Position, 4-Way Open Center 6 = 3 Position, 4-Way Closed Center 7 = 3 Position 4-Way (5/3), Open to 4 (A) and 2 (B) in Center P = Indicates Blank Station Plate				Port Type 0 = NPTF (Direct Solenoid Valves)(Use for valve unit only) G = G Tap (Direct Solenoid Valves)(Use for valve unit only) (conforms to ISO standards 1179-1 and 228-1) P = NPTF (Solenoid Pilot Valves) Q = G Tap (Solenoid Pilot Valves) (conforms to ISO standards 1179-1 and 228-1)			
Mounting 00 = Valve Unit Only 01 = 00 w/Speed Control 15** = Manifold Block, Side and Bottom Cylinder Ports 25 = 15 w/Speed Control 3A = Base, Side Ports, Individual Exhaust 3B = Base, Side and Bottom Ports, Individual Exhaust 3C = 3A w/Speed Control 3D = 3B w/Speed Control MN = Midstation Supply and Exhaust Block without Internal Circuit Board MS = Midstation Supply and Exhaust Block with Internal Circuit Board Z1 = Manifold Block w/Side and Bottom Ports, Single Solenoid Internal Circuit Board Z2** = Manifold Block w/Side and Bottom Ports, Double Solenoid Internal Circuit Board Z5 = Z1 w/Speed Control Z6 = Z2 w/Speed Control R1 = Z1 w/Ribbon Cable Connector R2 = Z2 w/Ribbon Cable Connector R5 = Z5 w/Ribbon Cable Connector R6 = Z6 w/Ribbon Cable Connector **Also Used with Function P= Blank Station				Wiring Option K = Plug-in AC w/Light L = Standard AC, Special Connector M = Plug-in DC w/Light O = Blank Station Plate R = Standard DC, Special Connector			

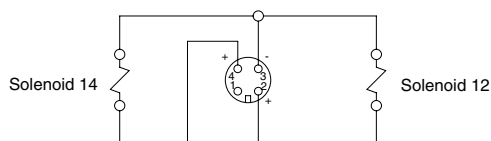
Note: Standard for all ISO 5599/2 Valve Series is internal pilot supply from port #1.

Wiring Diagrams

5 Pin (Mini) Connector
15G (Valve Conduit Cover)
47J (Mounting)



4 Pin 12mm (Micro) Connector
60V (Valve Conduit Cover)
56Y (Mounting)





How to Order continued

Regulators

Valve Series and Port Size

- I12* = ISO 5599/2 Size 1 1/4"
- I13 = ISO 5599/2 Size 1 3/8"
- I23* = ISO 5599/2 Size 2 3/8"
- I24 = ISO 5599/2 Size 2 1/2"
- I34* = ISO 5599/2 Size 3 1/2"
- I35 = ISO 5599/2 Size 3 3/4"

*Use for regulator unit only (Mounting = 00)

Regulator Type

- RS = Single Pressure to Port #1 (P)
- RD** = Dual Pressure to Ports #3 (EB) & #5 (EA)
- RC** = Dual Pressure w/Non-relieving Checks Air Return (Sizes 2 & 3 Only)
- RQ** = Dual Pressure w/Relieving Checks
- RE = Dual Pressure, External Outlet

**Solenoid pilot valves used with RC, RD & RQ regulators must have the pilot supply from other than internally from port #1 (P)

Pressure Range

- 1 = 10 - 130 PSIG (0.7 - 9 bar)
- 3 = 3 - 30 PSIG (0.2 - 2 bar)
- 4 = 5 - 60 PSIG (0.3 - 4.1 bar)
- 6 = 20 - 250 PSIG (1.4 - 17 bar)

Options

- 16N = Jumper on 14 (A) End
- 16P = Jumper on 12 (B) End

Port Type

- P = NPTF
- Q = G Tap

Wiring Option

- J = Plug-In Receptacle
- O = No Electrical Connection

Mounting

- 00 = Regulator Unit Only
- 15 = Manifold Block, Side and Bottom Cylinder Ports
- 3A = Base, Side Ports, Individual Exhaust
- 3B = Base, Side and Bottom Ports, Individual Exhaust
- Z0 = Manifold Block w/Side and Bottom Ports Transfer Board, Used w/RE Regulator
- Z1 = Manifold Block with Side and Bottom Ports, Single Solenoid Internal Circuit Board
- Z2 = Manifold Block with Side and Bottom Ports, Double Solenoid Internal Circuit Board
- Z5 = Z1 w/Speed Control
- Z6 = Z2 w/Speed Control
- R1 = Z1 w/Ribbon Cable Connector
- R2 = Z2 w/Ribbon Cable Connector
- R5 = Z5 w/Ribbon Cable Connector
- R6 = Z6 w/Ribbon Cable Connector
- Z0 = RE only (no Z-board)

Assembly Kit

Electrical/Connection Type and Location

- 0 = Standard
- E* = Fieldbus Electronics (w/"Z-Board"™)
- F* = Terminal Strip 1-16
- J* = 25 Pin Sub-D
- M* = 37 Pin Sub-D
- P* = 12 Pin Round Connector
- Q* = 19 Pin Round Connector
- R* = 26 Pin Round Connector
- S* = 26 + 12 Pin Round Connector
- T* = Terminal Strip 1-32
- V = Fieldbus Electronics (hardwired)

*Used with Z-board only.

Valve Series(s)

- Q = ISO 5599/2 size 1
- R = ISO 5599/2 size 2
- S = ISO 5599/2 size 3

Number(s) of Valve Stations

- A = 1 I = 9
- B = 2 J = 10
- C = 3 K = 11
- D = 4 L = 12
- E = 5 M = 13
- F = 6 N = 14
- G = 7 O = 15
- H = 8 P = 16

Options

- STD = Standard

Port Type

- N = NPTF
- G = G Tap

End Plate Port Size

- 3 = 3/8 (Size 1)
- 4 = 1/2 (Size 2)
- 6 = 1 (Size 3)
- X = 2 or more valve series in one manifold assembly

Valve Series and Number of stations

EXAMPLE

ISO 2 manifold with side and bottom ports

AKORCOOOO4NSTD
 Station 1 I23BA415MP00061
 Station 2 I23BB415MP00061
 Station 3 I23BB400MP00061
 I23RS115JP00000
 ASSEMBLED

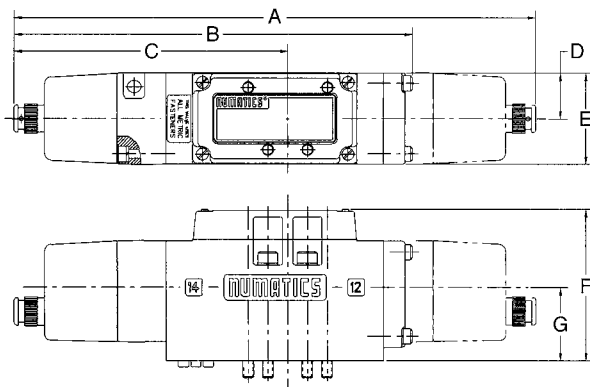
Maximum Solenoid Outputs

TERMINAL STRIP		25 PIN SUB-D	37 PIN SUB-D	26 PIN ROUND	26 + 12 PIN ROUND	12 PIN ROUND	19 PIN ROUND
AK"F"	AK"T"	AK"J"	AK"M"	AK"R"	AK"S"	AK"P"	AK"Q"
16	32	22	32	22	32	8	16

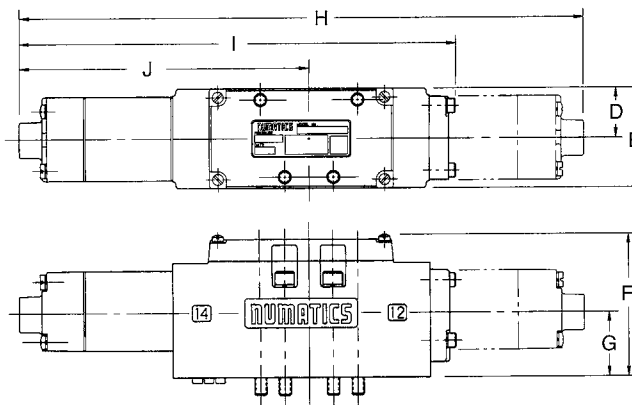


Valve Units

Solenoid Pilot Actuated



Direct Solenoid Actuated



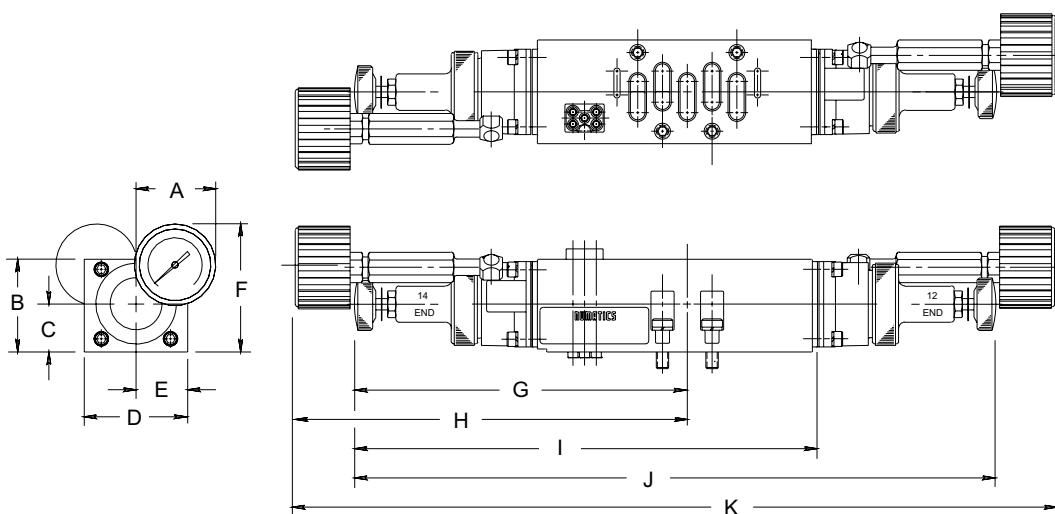
Dimensions

Top dimensions = inches

Bottom dimensions (in parenthesis) = millimeters

	A	B	C	D	E	F	G	H		I		J	
								DC	AC	DC	AC	DC	AC
Size 1	9.32 (236.7)	7.11 (180.6)	4.89 (124.2)	0.83 (21.0)	1.65 (41.9)	2.69 (68.4)	1.30 (32.9)	11.23 (285.3)	9.75 (247.8)	8.09 (205.4)	7.35 (186.6)	5.83 (148.1)	5.10 (129.6)
Size 2	10.41 (264.4)	8.27 (210.1)	5.36 (136.1)	0.99 (25.0)	1.97 (50.0)	2.79 (70.8)	1.25 (31.8)	12.34 (313.4)	10.86 (275.8)	9.18 (233.2)	8.45 (214.7)	6.32 (160.5)	5.58 (141.7)
Size 3	11.65 (295.9)	9.27 (235.5)	6.05 (153.7)	1.26 (32.0)	2.52 (64.0)	2.93 (74.3)	1.22 (30.9)	N/A (N/A)	12.40 (314.9)	N/A (N/A)	9.05 (229.8)	N/A (N/A)	5.86 (148.7)

Sandwich Pressure Regulator



Dimensions

Top dimensions = inches

Bottom dimensions (in parenthesis) = millimeters

	A	B	C	D	E	F	G	H	I	J	K
Size 1	1.55 (39.4)	1.77 (45.0)	0.92 (23.3)	1.70 (43.2)	0.85 (21.6)	2.46 (62.5)	5.98 (151.9)	7.10 (180.3)	7.83 (198.9)	11.19 (284.2)	13.44 (341.4)
Size 2	1.55 (39.4)	1.77 (45.0)	0.92 (23.4)	2.02 (51.3)	1.01 (25.9)	2.46 (62.5)	6.33 (160.8)	7.46 (189.5)	8.81 (223.8)	12.19 (309.6)	14.44 (366.8)
Size 3	1.55 (39.4)	2.65 (67.3)	1.32 (33.5)	2.52 (64.0)	1.26 (32.0)	3.36 (85.3)	9.11 (231.4)	7.71 (195.8)	11.77 (299.0)	17.45 (443.2)	14.63 (371.6)



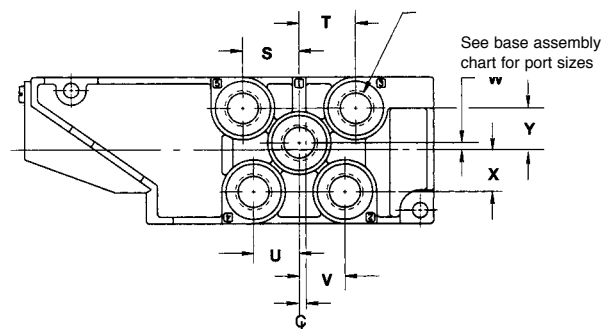
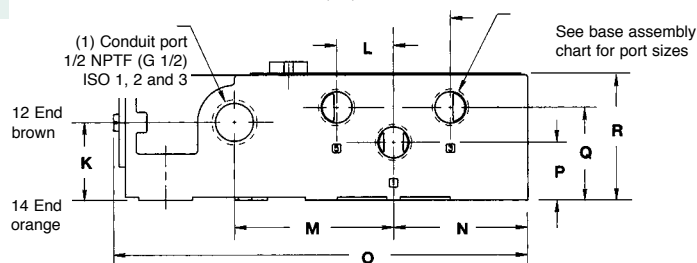
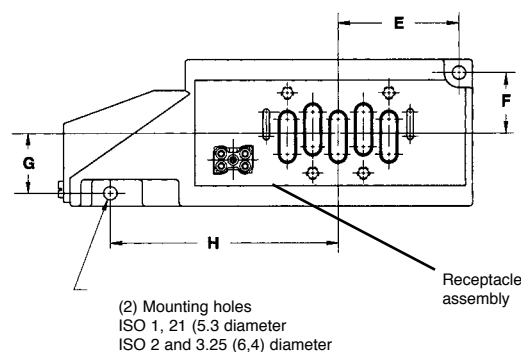
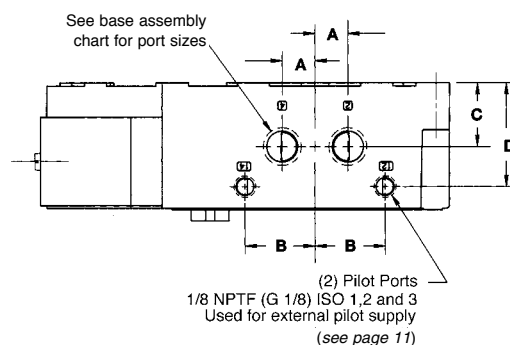
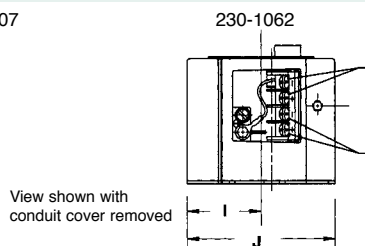
Base Assembly

Base Assembly Part Numbers

SERIES	PORT SIZE	SIDE PORTS ONLY	SIDE & BOTTOM PORTS
ISO 1	1/4 NPTF	203-818	203-822
	3/8 NPTF	203-817	203-821
	G 1/4	203-819	203-823
	G 3/8	203-820	203-824
ISO 2	3/8 NPTF	203-829	203-833
	1/2 NPTF	203-830	203-834
	G 3/8	203-831	203-835
	G 1/2	203-832	203-836
ISO 3	1/2 NPTF	203-837	203-841
	3/4 NPTF	203-838	203-842
	G 1/2	203-839	203-843
	G 3/4	203-840	203-844

Receptacle Assembly Part Numbers

	STANDARD	WITH Z-BOARD
Size 1	230-680	230-1066
Size 2	230-707	230-1062
Size 3	230-707	230-1062



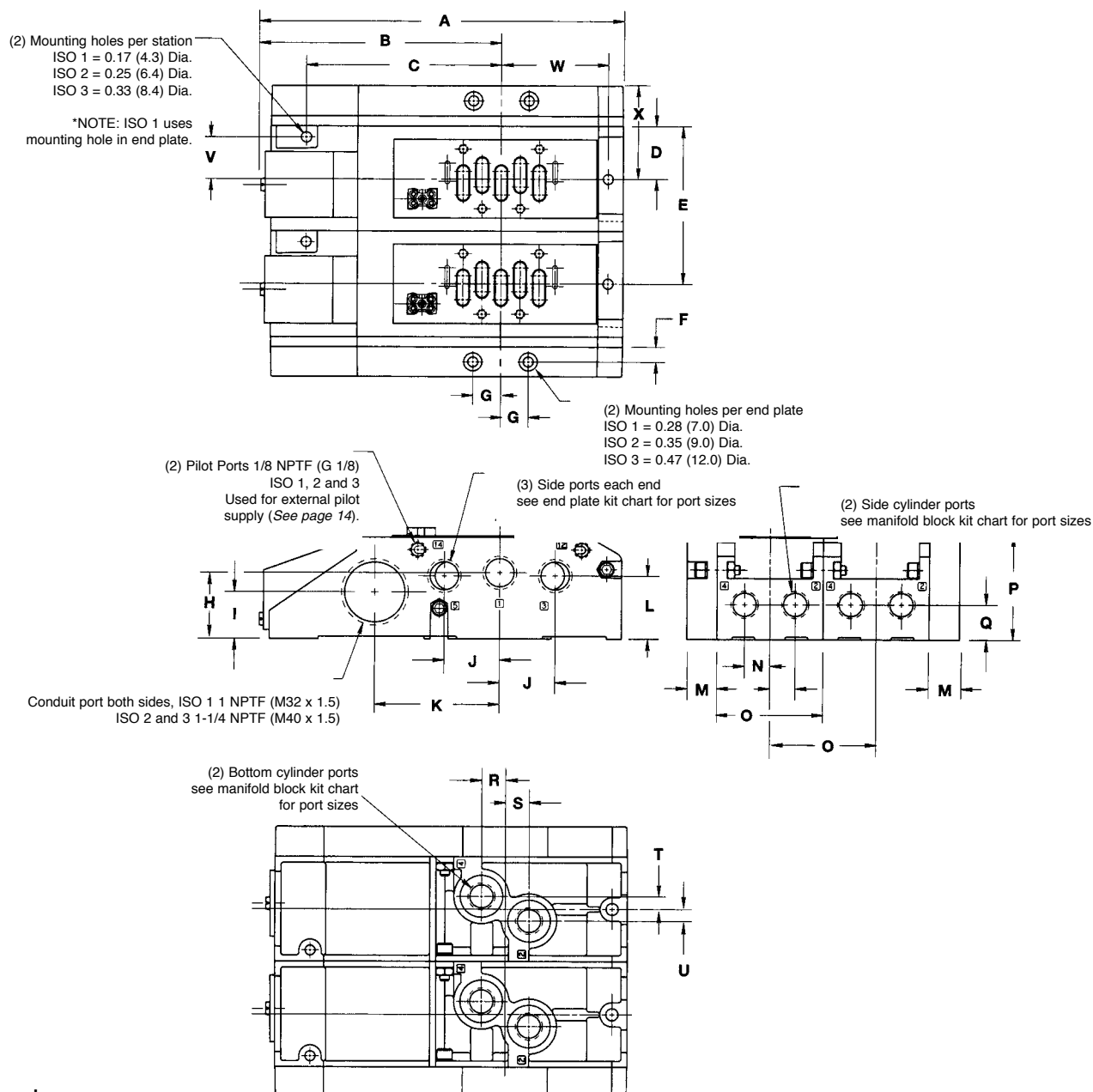
Dimensions

Top dimensions = inches
Bottom dimensions (in parenthesis) = millimeters

	A	B	C	D	E	F	G	H	I	J	K	L	M
Size 1	0.50 (12.7)	1.02 (25.9)	0.82 (20.8)	1.49 (37.8)	1.55 (39.4)	0.89 (22.6)	0.90 (22.9)	3.63 (92.2)	1.14 (29.0)	2.27 (57.7)	0.94 (23.9)	0.86 (21.8)	2.37 (60.2)
Size 2	0.61 (15.5)	1.31 (33.3)	1.19 (30.2)	1.94 (49.3)	2.25 (57.2)	1.13 (28.7)	1.13 (28.7)	4.25 (108.0)	1.38 (35.1)	2.75 (69.9)	1.47 (37.2)	1.06 (26.9)	2.97 (75.4)
Size 3	0.81 (20.6)	1.77 (45.0)	1.33 (33.9)	2.73 (69.3)	2.48 (63.0)	1.52 (38.6)	1.43 (36.3)	5.38 (136.7)	1.77 (45.0)	3.54 (89.9)	1.84 (46.7)	1.49 (37.8)	4.09 (103.9)
	N	O	P	Q	R	S	T	U	V	W	X	Y	Z
Size 1	1.81 (45.9)	6.47 (164.3)	0.82 (20.8)	1.33 (33.8)	1.85 (47.0)	0.84 (21.3)	1.07 (27.2)	0.50 (12.7)	0.59 (15.0)	0.33 (8.4)	0.65 (16.5)	0.63 (16.0)	0.12 (3.0)
Size 2	2.50 (63.5)	7.76 (197.1)	1.09 (27.7)	1.74 (44.2)	2.38 (60.5)	1.05 (26.7)	1.05 (26.7)	0.85 (21.6)	0.85 (21.6)	0.13 (3.3)	0.78 (19.8)	0.78 (19.8)	N/A
Size 3	2.73 (69.3)	9.26 (235.2)	1.33 (33.8)	2.02 (51.3)	3.34 (84.8)	1.63 (41.4)	1.63 (41.4)	1.07 (27.2)	1.07 (27.2)	0.81 (20.6)	0.81 (20.6)	0.81 (20.6)	N/A



Manifold Block Assembly



Dimensions

Top dimensions = inches

Bottom dimensions (in parenthesis) = millimeters

	A	B	C	D	E	F	G	H	I	J	K	L	M
Size 1	7.19 (182.6)	4.92 (125.0)	N/A N/A	1.04 (26.4)	3.11 (79.0)	0.55 (14.0)	0.55 (14.0)	1.32 (33.5)	0.97 (24.6)	1.10 (27.9)	2.50 (63.5)	1.20 (30.5)	0.87 (22.1)
Size 2	9.00 (228.6)	5.97 (151.6)	4.84 (122.9)	1.31 (33.3)	3.94 (100.1)	0.63 (16.0)	0.69 (17.5)	1.65 (41.9)	1.16 (29.5)	1.38 (35.1)	3.10 (78.7)	1.57 (39.9)	1.00 (25.4)
Size 3	10.61 (269.5)	7.10 (180.3)	5.94 (150.9)	1.68 (42.7)	5.05 (128.3)	0.59 (15.0)	1.02 (25.9)	1.79 (45.5)	1.22 (31.0)	2.05 (52.1)	4.10 (104.1)	1.67 (42.4)	1.18 (30.0)
	N	O	P	Q	R	S	T	U	V	W	X		
Size 1	0.51 (13.0)	2.08 (52.8)	2.18 (55.4)	0.63 (16.0)	0.51 (13.0)	0.51 (13.0)	0.26 (6.6)	0.26 (6.6)	N/A N/A	2.02 (51.3)	1.90 (48.3)		
Size 2	0.63 (16.0)	2.63 (66.8)	2.58 (65.5)	0.86 (21.8)	0.59 (15.0)	0.59 (15.0)	0.32 (8.1)	0.30 (7.6)	1.04 (26.4)	2.65 (67.3)	2.31 (58.7)		
Size 3	0.83 (21.1)	3.37 (85.6)	3.06 (77.7)	0.77 (19.6)	0.70 (17.8)	0.80 (20.3)	0.49 (12.4)	0.47 (11.9)	1.25 (31.8)	3.11 (79.0)	2.86 (72.6)		



ISO 5599/2 Series

Manifold Assembly Kits with “Z-Board”™

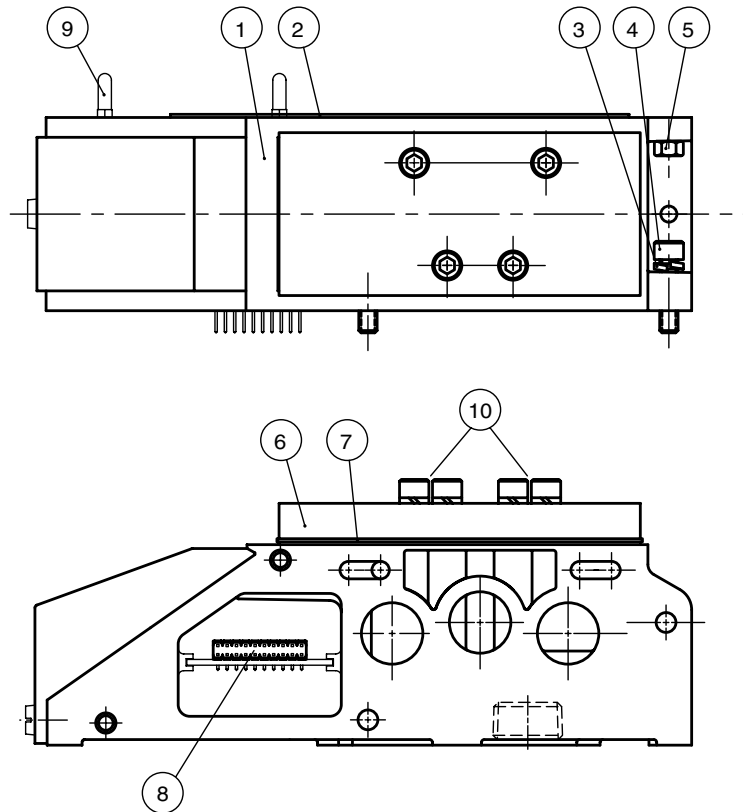
SERIES	PORT SIZE	KIT NUMBER WITH SINGLE Z-BOARD	KIT NUMBER WITH DOUBLE Z-BOARD	KIT NUMBER WITH SINGLE RIBBON CABLE	KIT NUMBER WITH DOUBLE RIBBON CABLE
ISO 1	1/4 NPTF	239-2128	239-1931	239-2132	239-1935
	3/8 NPTF	239-2129	239-1930	239-2133	239-1934
	G 1/4	239-2130	239-1933	239-2134	239-1937
	G 3/8	239-2131	239-1932	239-2135	239-1936
ISO 2	3/8 NPTF	239-2136	239-1893	239-2140	239-1897
	1/2 NPTF	239-2137	239-1894	239-2141	239-1898
	G 3/8	239-2138	239-1895	239-2142	239-1899
	G 1/2	239-2139	239-1896	239-2143	239-1900
ISO 3	1/2 NPTF	239-2144	239-1901	239-2148	239-1905
	3/4 NPTF	239-2145	239-1902	239-2149	239-1906
	G 1/2	239-2146	239-1903	239-2150	239-1907
	G 3/4	239-2147	239-1904	239-2151	239-1908

Manifold Assembly Kits without “Z-Board”™

SERIES	PORT SIZE	KIT NUMBER
ISO 1	1/4 NPTF	239-638
	3/8 NPTF	239-637
	G 1/4	239-640
	G 3/8	239-639
ISO 2	3/8 NPTF	239-647
	1/2 NPTF	239-648
	G 3/8	239-649
	G 1/2	239-650
ISO 3	1/2 NPTF	239-654
	3/4 NPTF	239-655
	G 1/2	239-656
	G 3/4	239-657



Mid-Station Supply and Exhaust Block



NOTE: For dimensions and port locations, *see page 9*.

DET. NO.	NO. REQ'D	PART NAME	SIZE 1		SIZE 2		SIZE 3	
			3/8 NPTF	G 3/8	1/2 NPTF	G 1/2	3/4 NPTF	G 3/4
		with Z-Board	239-1938	239-1939	239-1940	239-1941	239-1942	239-1943
		without Z-Board	239-2101	239-2102	239-2103	239-2104	239-2105	239-2106
1	1	Manifold Assembly:						
		with Z-Board	206-1455	206-1456	206-1457	206-1458	206-1459	206-1460
		without Z-Board	206-1497	206-1498	206-1499	206-1500	206-1501	206-1502
2	1	Gasket	113-447		113-453		113-457	
3	6	Lockwasher	128-170		128-171		128-187	
4	2	Screw	127-409		127-427		127-443	
5	2	Nut	128-234		128-235		128-236	
6	1	Blank Station Plate	104-525		104-526		104-538	
7	1	Gasket	113-581		113-582		113-583	
8*	1	Transfer Board	256-811		256-790		256-802	
9*	2	Guide Pin	131-250		131-250		131-250	
10	4	Screw	127-409		127-529		127-441	

*Not required for midstation supply and exhaust blocks without "Z-Board."™



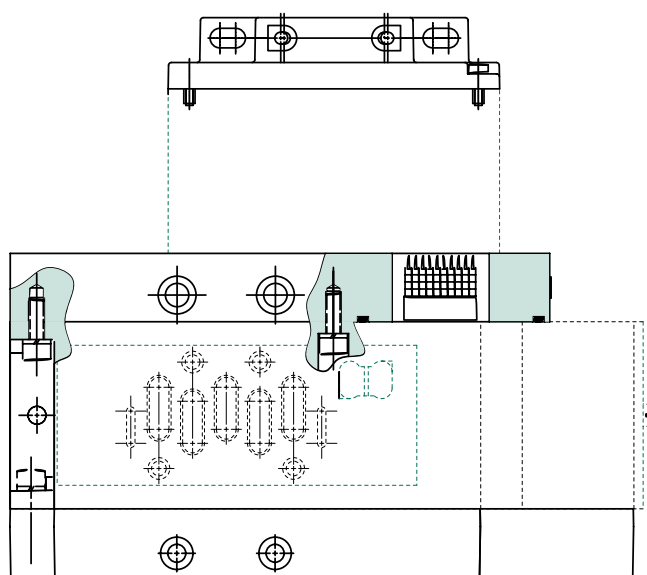
End Plate Kits



End Plate Kits for Non-“Z-Board”™ Manifolds

SERIES	PORT SIZE	KIT NUMBER	COMMON EXHAUST
ISO 1	3/8 NPTF	239-635	N/A
	G 3/8	239-636	N/A
ISO 2	1/2 NPTF	239-642	239-874
	G 1/2	239-643	N/A
ISO 3	1 NPTF	239-658	239-875
	G 1	239-659	N/A

End Plate Kit with “Z-Board”™



End Plate Kits for “Z-Board”™ Manifolds

SERIES	PORT SIZE	KIT NUMBER WITH MOUNTING COVER	KIT NUMBER WITHOUT MOUNTING COVER
ISO 1	3/8 NPTF	239-1947	239-1945
	G 3/8	239-1948	239-1946
ISO 2	1/2 NPTF	239-1951	239-1949
	G 1/2	239-1952	239-1950
ISO 3	1 NPTF	239-1955	239-1953
	G 1	239-1956	239-1954



Sandwich Pressure Regulators

Types: RS / RD / RC / RQ

When ordering a valve plus regulator mounted on a base or manifold, list the valve unit—only model number and include the mounting requirements only within the regulator.

Specify “Assembled.”

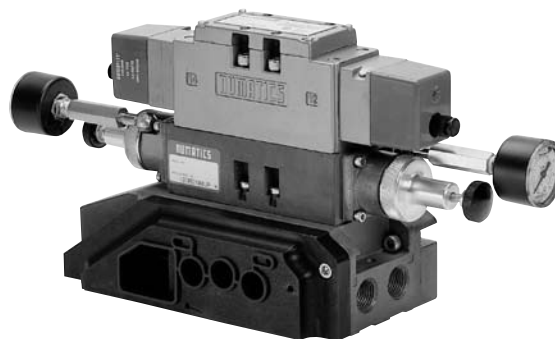
Example orders: TYPE RS

TYPE RD

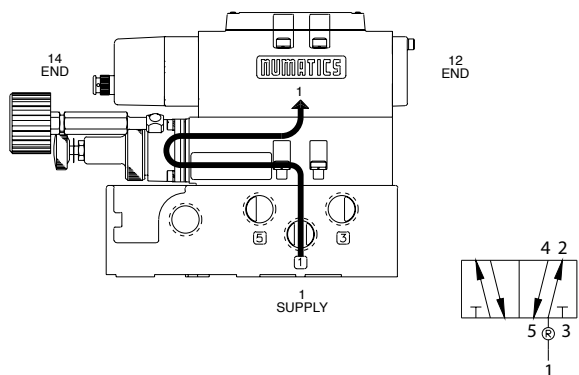
Valve unit only: I23BA400KP00030
I23BB400KP14C30

Regulator +mounting I23RS13AJP00000
ASSEMBLED

I23RD115JP00000
ASSEMBLED

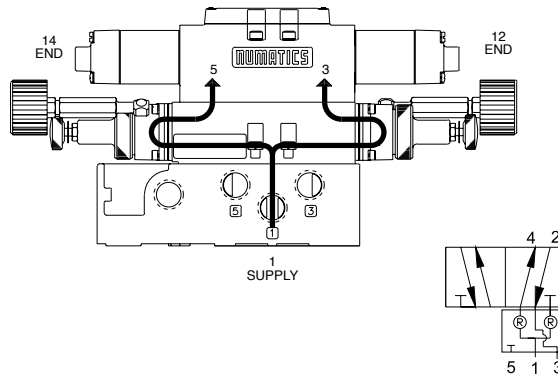


Type RS



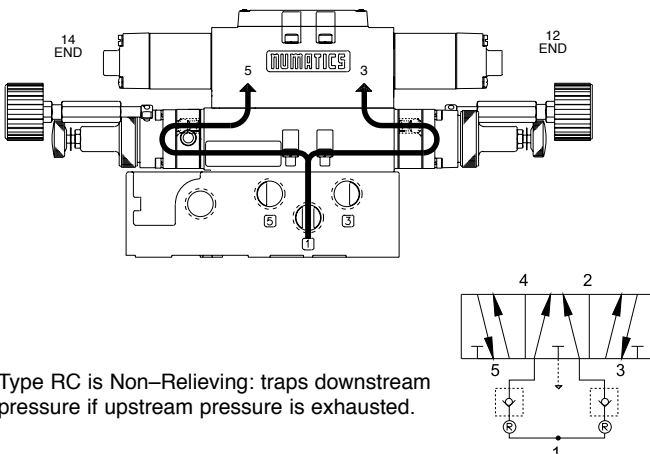
Single pressure from a single supply.

Type RD



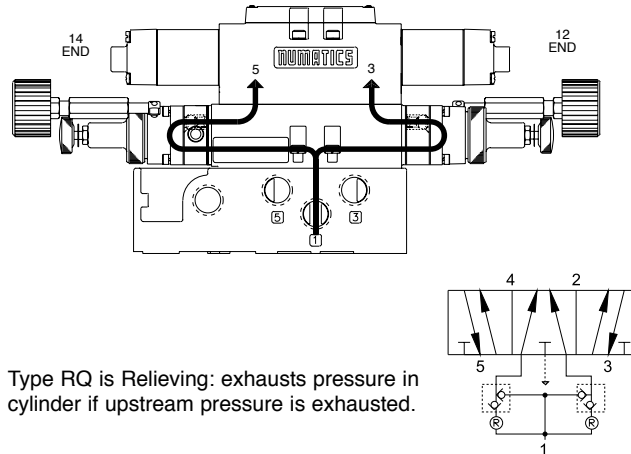
Dual pressure from a single supply.

Type RC



Type RC is Non-Relieving: traps downstream pressure if upstream pressure is exhausted.

Type RQ



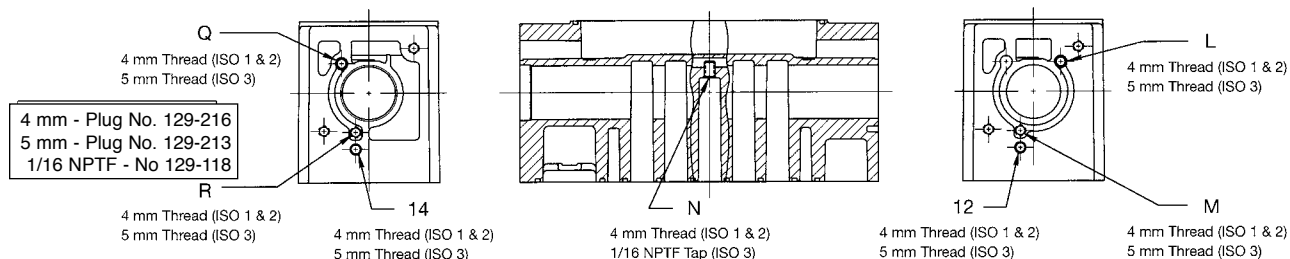
Type RQ is Relieving: exhausts pressure in cylinder if upstream pressure is exhausted.



Pilot Plugging Arrangements

The Numatics valve bodies used for the ISO 5599/2 Series have a number of tapped pilot passages. Simply by opening or plugging certain passages, a number of different pilot supply options are available. A cross section of the valve bodies and both end views are shown below. These

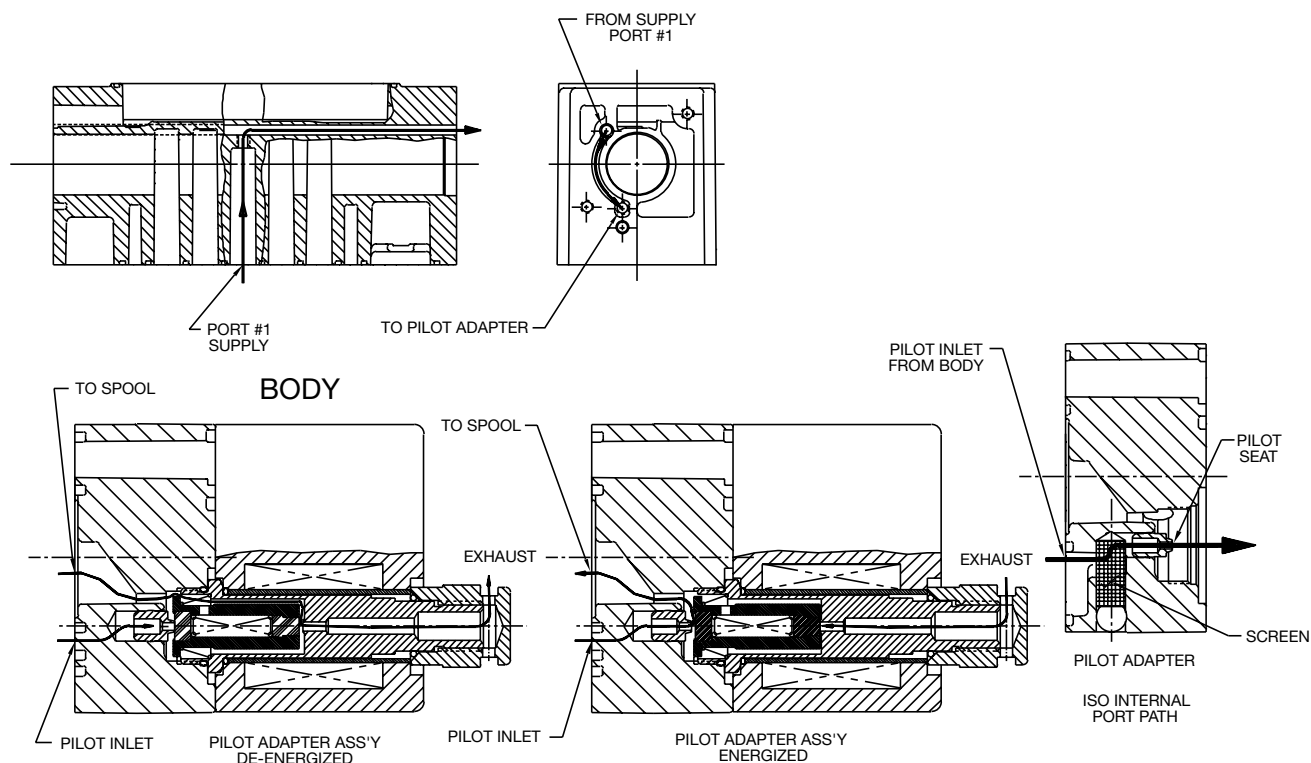
views show the location of all passages. The letters do not appear on the casting. They are used only to identify the ports and the locations.



PILOT PORT	STANDARD INTERNAL SUPPLY FROM PORT 1		EXTERNAL SUPPLY FROM PORT 12		14X EXTERNAL SUPPLY FROM PORT 14		14C INTERNAL SUPPLY FROM PORT 3		14D INTERNAL SUPPLY FROM PORT 5	
	SINGLE PILOT	DOUBLE PILOT	SINGLE PILOT	DOUBLE PILOT	SINGLE PILOT	DOUBLE PILOT	SINGLE PILOT	DOUBLE PILOT	SINGLE PILOT	DOUBLE PILOT
L	Plug	Open	N/A	Open	Plug	Open	N/A	Open	Open	Open
M	Plug	Plug	N/A	Plug	Plug	Plug	N/A	Open	Plug	Plug
N	Open	Open	N/A	Plug	Plug	Plug	N/A	Plug	Plug	Plug
Q	Open	Open	N/A	Open	Plug	Open	N/A	Open	Plug	Open
R	Plug	Plug	N/A	Plug	Plug	Plug	N/A	Plug	Open	Open
12	Plug	Plug	N/A	Open	Plug	Plug	N/A	Plug	Plug	Plug
14	Plug	Plug	N/A	Plug	Open	Open	N/A	Plug	Plug	Plug

NOTE: Standard for all ISO 5599/2 valve series is internal supply from port #1.

Flow Paths for Solenoid Air Pilot Actuation





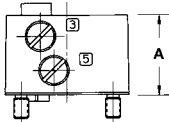
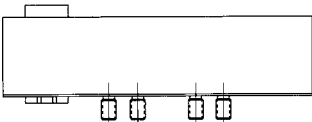
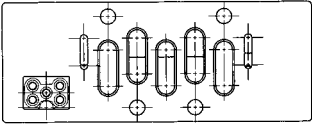
Speed Controls Kits

The ISO speed control kit mounts between the valve unit and any base, manifold, or RS regulator. The 3 and 5 ports of the unit contain needle valves which can be adjusted to throttle the flow of exhaust air out of the valve

unit. Thus, the speeds of the two strokes of a cylinder piston can be adjusted independently on the same end of the speed control unit.

Speed Control Kit Numbers

SERIES	PART NUMBERS	DIMENSIONS "A"
ISO 1	239-634	0.93" (23.6 mm)
ISO 2	239-645	1.30" (33.0 mm)
ISO 3	239-661	1.63" (41.4 mm)

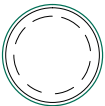


Transition Plate Kits

	ISO 1 TO ISO 2	ISO 2 TO ISO 1	ISO 2 TO ISO 3	ISO 3 TO ISO 2
Hardwired	239-662	239-663	239-664	239-665
With Z-Board	239-1957	N/A	239-1960	N/A

Gallery Blocking Disc Kits

May be used to block any gallery in a manifold system.



Disc Kit Numbers

SERIES	1-5 GALLERY	PILOT SUPPLY GALLERY
ISO 1	239-251	239-651
ISO 2	239-252	239-652
ISO 3	239-253	239-653

Regulator Gauges

PRESSURE RANGE	PART NO.
0-160 PSIG	214-103
0-60 PSIG	214-116
0-100 PSIG	214-117
0-300 PSIG	214-118

NOTE: Core tube not available separately.

Blank Station Plate Kit

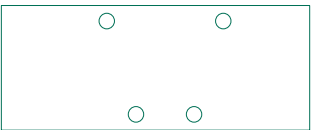


Plate Kit Numbers

SERIES	PART NUMBERS
ISO 1	239-641
ISO 2	239-644
ISO 3	239-660



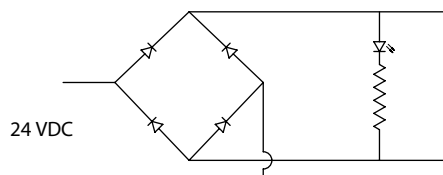
Direct Solenoid Assemblies

VOLTAGES	SOLENOID CAPSULE ASS'Y ISO 1 & 2		SOLENOID ONLY ISO 1 & 2	SOLENOID CAPSULE ASSEMBLY ISO 3			SOLENOIDS ISO 3	
	2-POSITION	3-POSITION		SINGLE	DOUBLE 2-POSITION	DOUBLE 3-POSITION	SINGLE	DOUBLE
100-115/50 110-120/60	237-790	237-793	228-842	237-814	237-817	237-820	228-714	228-717
200-230/50 220-240/60	237-791	237-794	228-843	237-813	237-816	237-819	228-713	228-716
24/50-60	237-789	237-792	228-841	237-815	237-818	237-821	228-715	228-718
12 VDC	236-138	236-142	225-439	N/A	N/A	N/A	N/A	N/A
24 VDC	236-139	236-143	225-440	N/A	N/A	N/A	N/A	N/A

Solenoid Pilot Assemblies

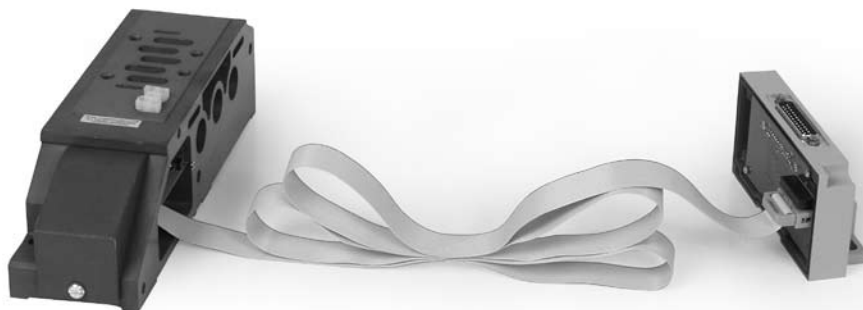
VOLTAGES	PART NO.
110-120/60: 100-115/50 (Black Coil)	237-1045
220-240/60: 200-230/50 (Black Coil)	237-1046
24/50-60 (Black Coil)	237-1044
24 VDC (4.0 Watt) (Blue Coil)	236-384

Includes Solenoid, Core Tube & Nut (128-317)
NOTE: Core tube not available separately.



Ribbon Cable

Ribbon cable option used for manifold assemblies that exceed 16 solenoid outputs.





Valve Service Kits and Parts - Solenoid Pilot

Kit No. ISO 1 I1BP-K1

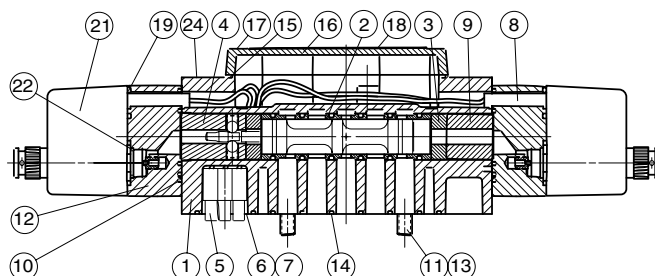
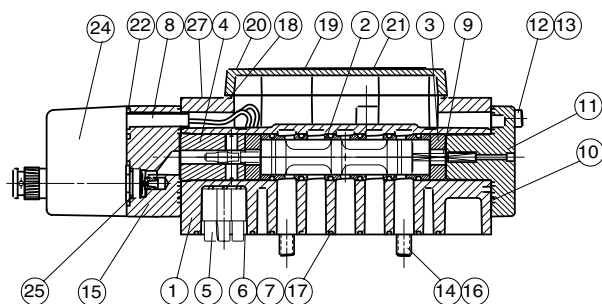
ISO 2 I2BP-K1

ISO 3 I3BP-K1

Kit No. ISO 1 I1BP-K2

ISO 2 I2BP-K2

ISO 3 I3BP-K2



BA4 Parts List

DET NO.	NO. REQ'D	ISO 1	ISO 2	ISO 3	PART NAME
1	1	101-624	101-623	101-626	Valve Body
2	1	209-314	209-571	209-572	Sleeve Ass'y w/ Seals
3*	2	114-146	114-170	114-110	Bumper
4*	1	110-132	110-133	110-134	Detent Body
5	1	230-700	230-700	230-708	Plug Assembly
6	1	127-342	127-342	127-342	Screw
7	1	127-180	127-180	127-180	Screw
8	1	125-309	125-309	125-309	Receptacle Housing
9*	1	115-254	115-248	115-251	Spring
10*	2	113-495	113-495	113-461	Gasket
11	1	204-523	204-598	204-524	Spring Cover Assembly
12	2	127-350	127-350	127-360	Screw
13	2	128-188	128-188	128-188	Lockwasher
14	4	127-620	127-430	127-447	Screw
15	1	219-278	219-278	219-417	Pilot Adaptor Assembly
16	4	128-170	128-171	128-170	Lockwasher
17*	1	113-450	113-455	113-459	Gasket
18*	1	113-449	113-454	113-458	Gasket
19	1	105-334	105-336	105-337	Conduit Cover
20	4	127-683	127-683	127-704	Screw
21	1	122-989	122-989	122-990	Nameplate
22*	1	126-204	126-204	126-204	O-Ring Seal
23	2	127-672	127-672	127-412	Screw with Lockwasher
24	1	See pg. 15			Solenoid Capsule Assembly
25	1	126-133	126-133	126-133	O-Ring Seal
26	4	127-691	127-691	128-187	Screw / Lockwasher
27	1	122-1064	122-1064	N/A	Label
28	4	N/A	N/A	129-213	Plug

BB4 Parts List

DET NO.	NO. REQ'D	ISO 1	ISO 2	ISO 3	PART NAME
1	1	101-624	101-623	101-626	Valve Body
2	1	209-314	209-571	209-572	Sleeve Ass'y w/ Seals
3*	2	114-146	114-170	114-110	Bumper
4*	1	210-134	210-135	210-136	Detent Body
5	2	230-699	230-699	230-765	Plug Assembly
6	1	127-342	127-342	127-342	Screw
7	1	127-180	127-180	127-180	Screw
8	1	125-309	125-309	125-309	Receptacle Housing
9*	1	116-285	116-444	116-449	Spacer
10*	2	113-495	113-495	113-461	Gasket
11	4	127-620	127-430	127-447	Screw
12	2	219-278	219-278	219-279	Pilot Adaptor Assembly
13	4	128-170	128-171	128-170	Lockwasher
14*	1	113-450	113-455	113-459	Gasket
15*	1	113-449	113-454	113-458	Gasket
16	1	105-334	105-336	105-337	Conduit Cover
17	4	127-683	127-683	127-704	Screw
18	1	122-989	122-989	122-990	Nameplate
19*	1	126-204	126-204	126-204	O-Ring Seal
20	2	127-672	127-672	127-412	Screw with Lockwasher
21	1	See pg. 15			Solenoid Capsule Assembly
22	1	126-133	126-133	126-133	O-Ring Seal
23	4	127-691	127-691	128-187	Screw / Lockwasher
24	1	122-1064	122-1064	N/A	Label
25	4	N/A	N/A	129-213	Plug

* Indicates parts included in service kit

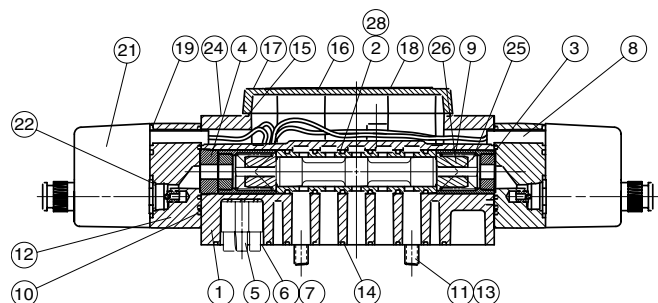


Valve Service Kits and Parts - Solenoid Pilot continued

Kit No. ISO 1 I1BP-K3

ISO 2 I2BP-K3

ISO 3 I3BP-K3



BB5 and BB6 Parts List

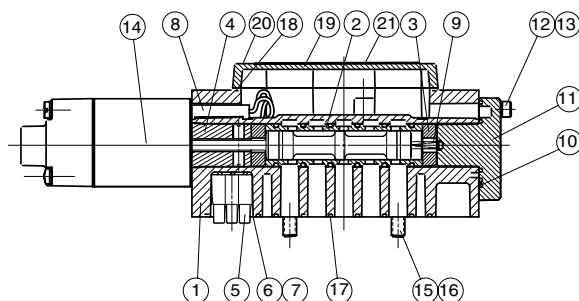
DET NO.	NO. REQ'D	ISO 1	ISO 2	ISO 3	PART NAME
1	1	101-624	101-623	101-626	Valve Body
2	1	209-347	209-481	209-340	Sleeve Ass'y w/ Seals (BB5)
3*	2	114-100	114-146	114-108	Bumper
4*	1	116-344	116-443	114-448	Spacer
5	2	230-699	230-700	230-765	Plug Assembly
6	1	127-342	127-342	127-342	Screw
7	1	127-180	127-180	127-180	Screw
8	1	125-309	125-309	125-309	Receptacle Housing
9*	1	116-446	116-442	116-343	Spacer
10*	2	113-495	113-495	113-461	Gasket
11	4	127-620	127-430	127-447	Screw
12	2	219-278	219-278	219-280	Pilot Adaptor Assembly
13	4	128-170	128-171	128-170	Lockwasher
14*	1	113-450	113-455	113-459	Gasket
15*	1	113-449	113-454	113-458	Gasket
16	1	105-334	105-336	105-337	Conduit Cover
17	4	127-683	127-683	127-704	Screw
18	1	122-989	122-989	122-990	Nameplate
19*	2	126-204	126-204	126-204	O-Ring Seal
20	4	127-672	127-672	127-412	Screw w/Lockwasher
21	2	See pg. 15			Solenoid Capsule Assembly
22	2	126-133	126-133	126-133	O-Ring Seal
23	4	127-691	127-691	128-187	Screw / Lockwasher
24	1	122-1064	122-1064	N/A	Label
25*	2	115-225	115-337	115-242	Spring
26*	2	116-316	116-441	116-333	Spring Retainer
27	4	N/A	N/A	129-213	Plug
28	1	209-348	209-482	209-341	Sleeve Ass'y w/Seals (BB6)

Valve Service Kits and Parts - Direct Solenoid

Kit No. ISO 1 I1SP-K1

ISO 2 I2SP-K1

ISO 3 I3SP-K1



SA4 Parts List

DET NO.	NO. REQ'D	ISO 1	ISO 2	ISO 3	PART NAME
1	1	101-618	101-621	101-625	Valve Body
2	1	209-467	209-476	209-478	Sleeve Ass'y w/ Seals
3*	2	114-146	114-170	114-110	Bumper
4*	1	110-132	110-133	110-132	Detent Body
5	1	230-700	230-700	230-708	Plug Assembly
6	1	127-342	127-342	127-342	Screw
7	1	127-180	127-180	127-180	Screw
8	1	125-309	125-309	125-309	Receptacle Housing
9*	1	115-214	115-214	115-165	Spring
10*	1	113-495	113-495	113-461	Gasket
11	1	104-512	104-535	104-534	Spring Cover
12	2	127-350	127-350	127-360	Screw
13	4	128-188	128-188	128-188	Lockwasher
14	4	127-620	127-430	127-447	Screw
15	1	See p. 15	See p. 15	See p. 15	Sol. Capsule Assembly
16	2	128-170	128-171	128-170	Lockwasher
17*	1	113-450	113-455	113-459	Gasket
18*	1	113-449	113-454	113-458	Gasket
19	1	105-334	105-336	105-337	Conduit Cover
20	4	127-683	127-683	127-704	Screw
21	1	122-989	122-989	122-990	Nameplate

* Indicates parts included in service kit



Valve Service Kits and Parts - Direct Solenoid continued

Kit No. ISO 1 I1SP-K2

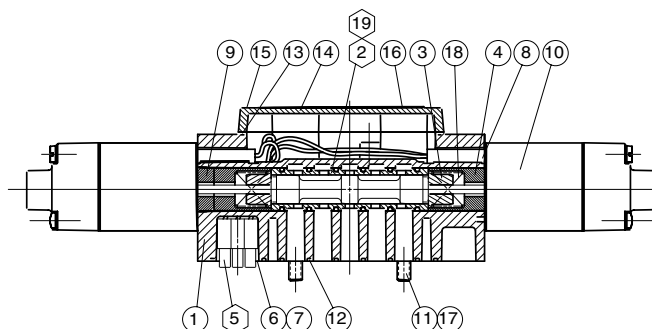
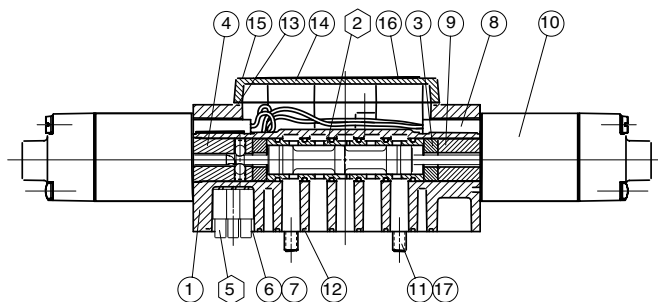
ISO 2 I2SP-K2

ISO 3 I3SP-K2

Kit No. ISO 1 I1SP-K3

ISO 2 I2SP-K3

ISO 3 I3SP-K3



SS4 Parts List

DET NO.	NO. REQ'D	ISO 1	ISO 2	ISO 3	PART NAME
1	1	101-618	101-621	101-625	Valve Body
2	1	209-470	209-477	209-479	Sleeve Ass'y w/ Seals
3*	2	114-146	114-170	114-110	Bumper
4*	1	110-134	210-135	210-136	Detent Assembly
5	1	230-679	230-699	230-699	Plug Assembly
6	1	127-342	127-342	127-342	Screw
7	1	127-180	127-180	127-180	Screw
8	2	125-309	125-309	125-309	Receptacle Housing
9*	1	116-285	116-444	116-317	Spacer
10	2	See p. 15	See p. 15	See p. 15	Sol. Capsule Assembly
11	4	128-170	128-171	128-187	Lockwasher
12*	1	113-450	113-455	113-459	Gasket
13*	1	113-449	113-454	113-458	Gasket
14	1	105-334	105-336	105-337	Conduit Cover
15	4	127-683	127-683	127-704	Screw
16	1	122-989	122-989	122-990	Nameplate
17	4	127-620	127-430	127-447	Screw

SS5 and SS6 Parts List

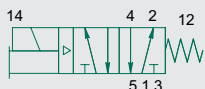
DET NO.	NO. REQ'D	ISO 1	ISO 2	ISO 3	PART NAME
1	1	101-618	101-621	101-625	Valve Body
2	1	209-471	209-483	209-489	Sleeve Ass'y w/ Seals (SS5)
3*	2	116-287	116-391	116-401	Spring Retainer
4*	2	116-345	116-443	116-342	Spacer
5	1	230-679	230-699	230-699	Plug Assembly
6	1	127-342	127-342	127-342	Screw
7	1	127-180	127-180	127-180	Screw
8	1	125-309	125-309	125-309	Receptacle Housing
9*	1	116-446	116-445	116-448	Spacer
10	2	See p. 15	See p. 15	See p. 15	Sol. Capsule Assembly
11	4	128-170	128-171	128-187	Lockwasher
12*	1	113-450	113-455	113-459	Gasket
13*	1	113-449	113-454	113-458	Gasket
14	1	105-334	105-336	105-337	Conduit Cover
15	4	127-683	127-683	127-704	Screw
16	1	122-989	122-989	122-990	Nameplate
17	4	127-620	127-430	127-447	Screw
18*	2	115-204	115-290	115-249	Spring
19	1	209-472	209-484	209-487	Sleeve Ass'y w/Seals (SS6)

* Indicates parts included in service kit

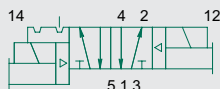


ISO 15407-2 Series

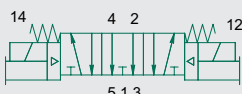
single solenoid air pilot
2 position 4-way



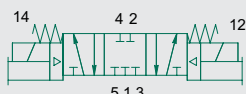
double solenoid air pilot
2 position 4-way



double solenoid air pilot
3 position 4-way
open center



double solenoid air pilot
3 position 4-way
closed center



5 Ported, 2 and 3 position, 4-way, Spool & Sleeve
Cv: 0.56 - 1.2

- Solenoid air pilot actuated
- Low wattage plug-in – 2.5 watt for DC application
- DC solenoids polarity insensitive with surge suppression
- Plug together circuit boards eliminate internal wiring
- Integral recessed gaskets
- Interchangeable push-in fittings to accommodate various tube sizes
- Simple conversion from internal to external pilot
- Modular plug-together Fieldbus electronics
- NEMA 4/IP65

Technical Data - 18mm

VALVE DATA	ENGLISH	METRIC
Cv	0.56	0.56
Flow Capacity	56 SCFM @ 80 PSIG upstream pressure to atmosphere	1180 NI/m @ 6 bar upstream to 5 bar downstream
Operating Pressure Range	28"Hg Vacuum to 150 PSIG	Vacuum to 10 bar
Pilot Pressure Range	26 to 120 PSIG	1.8 to 8.2 bar
Temperature Range (Ambient)	-10°F to + 115°F	-23°C to +46° C

Operating Data

ALL SOLENOIDS ARE CONTINUOUS DUTY RATED		24 VDC	110 - 120 VAC 50/60 Hz.	
Power (Watts)		2.5		4.2
Holding Current (Amps.)		0.10		0.05
RESPONSE TIME IN SECONDS	ENERGIZE	DE-ENERGIZE	ENERGIZE	DE-ENERGIZE
2-Position, Single, Spring Return	0.010	0.020	0.010	0.020
2-Position, Double, Detented	0.010	N/A	0.010	N/A
3-Position, Spring Centered	0.010	0.020	0.010	0.020

Technical Data - 26mm

VALVE DATA	ENGLISH	METRIC
Cv	1.20	1.20
Flow Capacity	56 SCFM @ 80 PSIG upstream pressure to atmosphere	1180 NI/m @ 6 bar upstream to 5 bar downstream
Operating Pressure Range	28"Hg Vacuum to 150 PSIG	Vacuum to 10 bar
Pilot Pressure Range	26 to 120 PSIG	1.8 to 8.2 bar
Temperature Range (Ambient)	-10°F to + 115°F	-23°C to +46° C

Operating Data

ALL SOLENOIDS ARE CONTINUOUS DUTY RATED		24 VDC	110 - 120 VAC 50/60 Hz.	
Power (Watts)		2.5		4.2
Holding Current (Amps.)		0.10		0.05
RESPONSE TIME IN SECONDS	ENERGIZE	DE-ENERGIZE	ENERGIZE	DE-ENERGIZE
2-Position, Single, Spring Return	0.010	0.020	0.010	0.020
2-Position, Double, Detented	0.010	N/A	0.010	N/A
3-Position, Spring Centered	0.010	0.020	0.010	0.020



How to Order 15407-2 18 mm

Valves

051 BB 4 B6 M N 000 61

Valve Series & Port Size

051* = 1/8 (Threaded only)

052 = 1/4 (Push-in only)

05F = 6mm

05H = 8mm

*Use for valve unit only (Mounting = 00).

Valve Type

BA = Single Solenoid Pilot, (Spring Return) w/flush Non-Locking Override

BB = Double Solenoid Pilot w/Flush Non-Locking Override

Function

4 = 2 position, 4-way

5 = 3 position, 4-way open center

6 = 3 position, 4-way closed center

Mounting

00 = Valve unit only

01 = 00 w/Speed Control

B1 = Manifold Block w/Side and Bottom Ports, Single Solenoid Internal Circuit Board w/ISO 15407-2 Interface

B2 = Manifold Block w/Side and Bottom Ports, Double Solenoid Internal Circuit Board w/ISO 15407-2 Interface

B5 = B1 w/Speed Control

B6 = B2 w/Speed Control

C1 = B1 w/ Ribbon Cable Connector

C2 = B2 w/ Ribbon Cable Connector

C5 = B5 w/ Ribbon Cable Connector

C6 = B6 w/ Ribbon Cable Connector

Voltage

20 = 24/50-60 VAC

30 = 110-120/50-60 VAC

60 = 12 VDC

61 = 24 VDC

Options

11B = Flush Locking Override

11M = No Override

Port Type

K = Push-in Fitting

P = NPTF (1/8 only) or Valve Unit only

Q = G Tap (1/8 only)

Wiring Option

K = Plug-in AC w/Light

M = Plug-in DC w/Light

NOTE:

Manifold assembly kit ordering information for:

- Electrical interface options *see page 31*.
- Fieldbus electronics *see Electronics section*.

Regulators

051 RS 1 B1 J L 000 00

Valve Series & Port Size

051* = 1/8

052 = 1/4 (Push-in only)

05F = 6mm

05H = 8mm

*Use for regulator unit only (Mounting = 00).

Regulator Type

RS = Single Pressure to Port 1(P)

RD = Dual Pressure to Ports 3 (EB) & 5 (EA)

Pressure Range

1 = 10-130 PSIG (0.7-9 bar)

3 = 3-30 PSIG (0.2-2 bar)

4 = 5-60 PSIG (0.5-4 bar)

Mounting

00 = Regulator Unit Only

B1 = Manifold Block w/Side and Bottom Ports, Single Solenoid Internal Circuit Board w/ISO 15407-2 Interface

B2 = Manifold Block w/Side and Bottom Ports, Double Solenoid Internal Circuit Board w/ISO 15407-2 Interface

B5 = B1 w/Speed Control

B6 = B2 w/Speed Control

C1 = B1 w/Ribbon Cable Connector

C2 = B2 w/Ribbon Cable Connector

C5 = B5 w/Ribbon Cable Connector

C6 = B6 w/Ribbon Cable Connector

Special Options

12H = Less Gauge

16N = Jumper on 14 (A) End

16P = Jumper on 12 (B) End

16W = Top Facing Gauge

61Y = Extended Gauge

63D = 16W + 61Y Extended

Top Facing Gauge

See Note Below

Port Type

K = Push-in

P = NPTF (1/8 only)

Q = G Tap (1/8 only)

Wiring Option

J = Plug-in Receptacle Ass'y

NOTE:

- * Regulator gauges must be offset on alternating stations to prevent interference (see photo)
- * Odd numbered stations will use either standard (no option) or top facing ("16W" option) gauges.
- * Even numbered stations will use either extended standard ("61Y" option) or extended top facing ("63D" option) gauges.





How to Order 15407-2 26 mm

Valves

122 BB 4 B6 M L 000 61

Valve Series and Port Size
 122* = 1/4
 123 = 3/8
 12H = 8mm
 12K = 10mm
 *Use for valve unit only (Mounting = 00)

Valve Type
 BA = Single Solenoid Pilot, (Spring Return) w/Flush Non-Locking Override
 BB = Double Solenoid Pilot w/Flush Non-Locking Override

Function
 4 = 2 Position, 4-Way
 5 = 3 Position, 4-Way Open Center
 6 = 3 Position, 4-Way Closed Center

Mounting
 00 = Valve Unit only
 01 = 00 w/Speed Control
 08 = Valve Unit w/Long Screws for ISO 15407-2 Adaptor
 09 = Valve Unit w/Long Screws and ISO 15407-2 Adaptor
 7A = Individual Base, Side Ports, Individual Exhaust
 B1 = Manifold Block w/Side and Bottom Ports, Single Solenoid Internal Circuit Board w/ISO 15407-2 Interface
 B2 = Manifold Block w/Side and Bottom Ports, Double Solenoid Internal Circuit Board w/ISO 15407-2 Interface
 B5 = B1 w/Speed Control
 B6 = B2 w/Speed Control
 C1 = B1 w/Ribbon Cable Connector
 C2 = B2 w/Ribbon Cable Connector
 C5 = B5 w/Ribbon Cable Connector
 C6 = B6 w/Ribbon Cable Connector

Voltage
 20 = 24/50-60 VAC
 30 = 110-120/50-60 VAC
 60 = 12 VDC
 61 = 24 VDC

Options
 11B = Flush Locking Override
 11M = No Override
 56Y = 12mm Electrical Connector in Conduit Port of Base Mounting only

Port Type
 L = Push-in Fitting
 N = NPTF
 O = Valve Unit Only
 G = G Tap

Wiring Option
 K = Plug-in AC w/Light
 M = Plug-in DC w/Light

NOTE:
 Manifold assembly kit ordering information for:
 • Electrical interface options *see page 31*.
 • Fieldbus electronics see Electronics section.

Regulators

122 RS 3 B1 J L 000 00

Valve Series & Port Size
 122* = 1/4
 123 = 3/8
 12H = 8mm
 12K = 10mm
 *Use for regulator unit only (Mounting = 00).

Regulator Type
 RS = Single Pressure to Port 1 (P)
 RD = Dual Pressure to Ports 3 (EB) & 5 (EA)
 RC = Dual Pressure w/Non-Relieving Checks
 RQ = Dual Pressure w/Relieving Checks
 RE = Dual Pressure to Ports 4 (A) & 2 (B)
 RT = 2 Pressure Selector

Pressure Range
 1 = 10-130 PSIG (0.7-9 bar)
 3 = 3-30 PSIG (0.2-2 bar)
 4 = 5-60 PSIG (0.5 - 4 bar)

Mounting
 00 = Regulator Unit only
 7A = Individual Base, Side Ports, Individual Exhaust
 B0 = Manifold Block w/Side and Bottom Ports, Transfer Board w/ISO 15407-2 Interface, Used w/RE Regulators RE only (no Z-board)
 B1 = Manifold Block w/Side and Bottom Ports, Single Solenoid Internal Circuit Board w/ISO 15407-2 Interface
 B2 = Manifold Block w/Side and Bottom Ports, Double Solenoid Internal Circuit Boardw/ISO 15407-2 Interface
 B5 = B1 w/Speed Control
 B6 = B2 w/Speed Control
 C1 = B1 w/Ribbon Cable Connector
 C2 = B2 w/Ribbon Cable Connector
 C5 = B5 w/Ribbon Cable Connector
 C6 = B6 w/Ribbon Cable Connector

Options
 12H = Less Gauge
 16N = Jumper on 14 (A) End
 16P = Jumper on 12 (B) End
 16W = Top Facing Gauge

Port Type
 L = Push-in Fitting
 N = NPTF
 O = Valve Unit Only
 G = G Tap

Wiring Option
 J = Plug-in Receptacle Ass'y
 O = Non-Plug-in (Type RE only)



Manifold Assembly

15407-2 18 mm

AK J E D 0000 3 L STD

Electrical/Electronics Type & Location

F = Terminal Strip 1-16
T = Terminal Strip 1-32
J = 25 Pin Sub-D
M = 37 Pin Sub-D
P = 12 Pin Round Connector
Q = 19 Pin Round Connector
R = 26 Pin Round Connector
S = 26 + 12 Pin Round Connector
C = For Fieldbus Electronics,
See Electronics section.

Valve Series

E = 15407-2 18 mm

Number of Valve Stations

A = 1	I = 9	Q = 17	Y = 25
B = 2	J = 10	R = 18	Z = 26
C = 3	K = 11	S = 19	2 = 27
D = 4	L = 12	T = 20	3 = 28
E = 5	M = 13	U = 21	4 = 29
F = 6	N = 14	V = 22	5 = 30
G = 7	O = 15	W = 23	6 = 31
H = 8	P = 16	X = 24	7 = 32

Options

STD = Standard
DRM = DIN Rail Mounting
MUF = Muffler in End Plates
DWM = DIN Rail with MUF
14X = External Pilot

Port Type

L = Push-in Fitting
N = NPTF
O = Valve Unit Only
G = G Tap

End Plate Port Size 2005

3 = Port type L, N or G
Port 1 = 3/8 Port 3/5 = 3/8
K = Port type L only
Port 1 = 10mm Port 3/5 = 10mm

15407-2 26 mm

AK J G D 0000 3 L STD

Electrical Connection Type & Location

F = Terminal Strip 1-16
T = Terminal Strip 1-32
J = 25 Pin Sub-D
M = 37 Pin Sub-D
P = 12 Pin Round Connector
Q = 19 Pin Round Connector
R = 26 Pin Round Connector
S = 26 + 12 Pin Round Connector
C = For Fieldbus Electronics,
See Electronics section.

Valve Series

G = 15407-2 26 mm

Number of Valve Stations*

A = 1	I = 9	Q = 17	Y = 25
B = 2	J = 10	R = 18	Z = 26
C = 3	K = 11	S = 19	2 = 27
D = 4	L = 12	T = 20	3 = 28
E = 5	M = 13	U = 21	4 = 29
F = 6	N = 14	V = 22	5 = 30
G = 7	O = 15	W = 23	6 = 31
H = 8	P = 16	X = 24	7 = 32

Options

STD = Standard
DRM = DIN Rail Mounting
MUF = Muffler in End Plates
DWM = DIN Rail with MUF
A06 = End Plate with Ports on Left
End only, Mounting Plate
only on Right End
D10 = A06 w/DIN Rail Mounting
D11 = A06 w/Muffler in End Plates
F05 = A06 w/DIN Rail with MUF
14X = External Pilot

Port Type

L = Push-in Fitting
N = NPTF
O = Valve Unit Only
G = G Tap

End Plate Port Size

3 = Port type L, N or G
Port 1 = 3/8 Port 3/5 = 1/2
2 = Port type L only
Port 1 = 1/4 Port 3/5 = 3/8
H = Port type L only
Port 1 = 8mm Port 3/5 = 12mm
K = Port type L only
Port 1 = 10mm Port 3/5 = 14mm

Maximum Solenoid Outputs

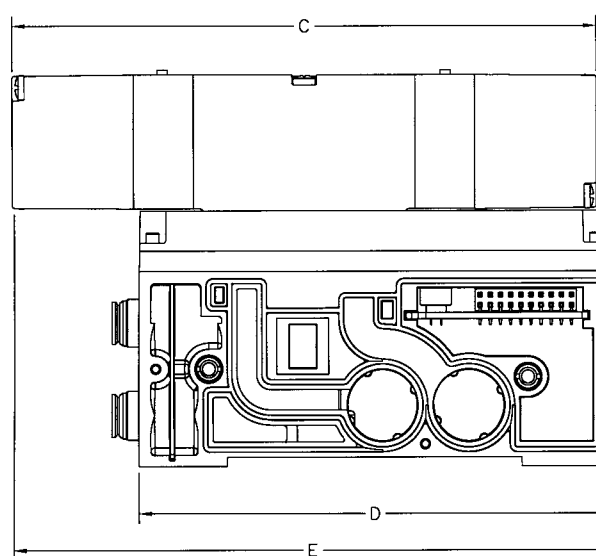
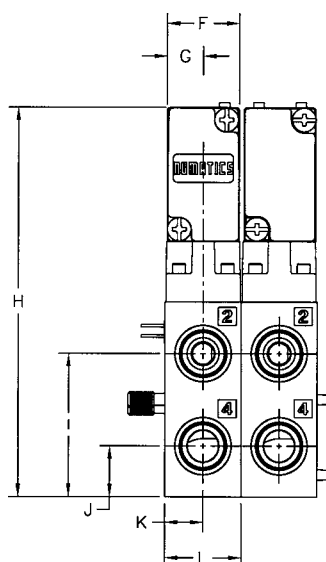
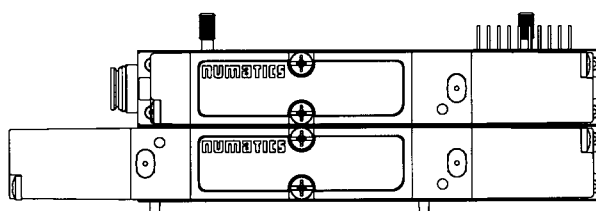
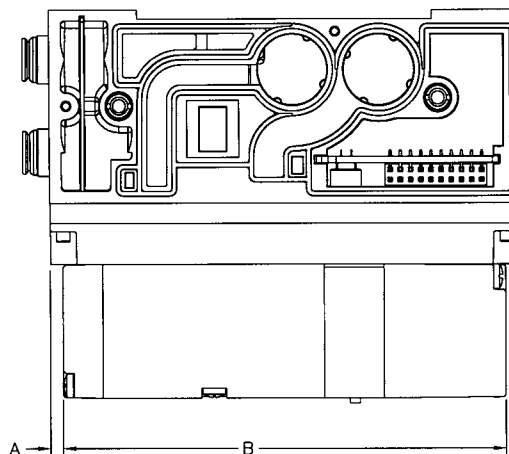
TERMINAL STRIP		25 PIN SUB-D	37 PIN SUB-D	26 PIN ROUND	26 + 12 PIN ROUND	12 PIN ROUND	19 PIN ROUND
AK "F"	AK "T"	AK "J"	AK "M"	AK "R"	AK "S"	AK "P"	AK "Q"
16	32	22	32	22	32	8	16

* NOTE: Maximum number of valve stations is determined by:

- The electrical connection type.
- The valve type - single solenoid valves up to the maximum solenoid outputs allowed by the electrical connection type (see chart above) or a combination of single and/or double solenoid valves not to exceed the maximum number of solenoid outputs allowed.



Valve on Manifold Block – 18 mm



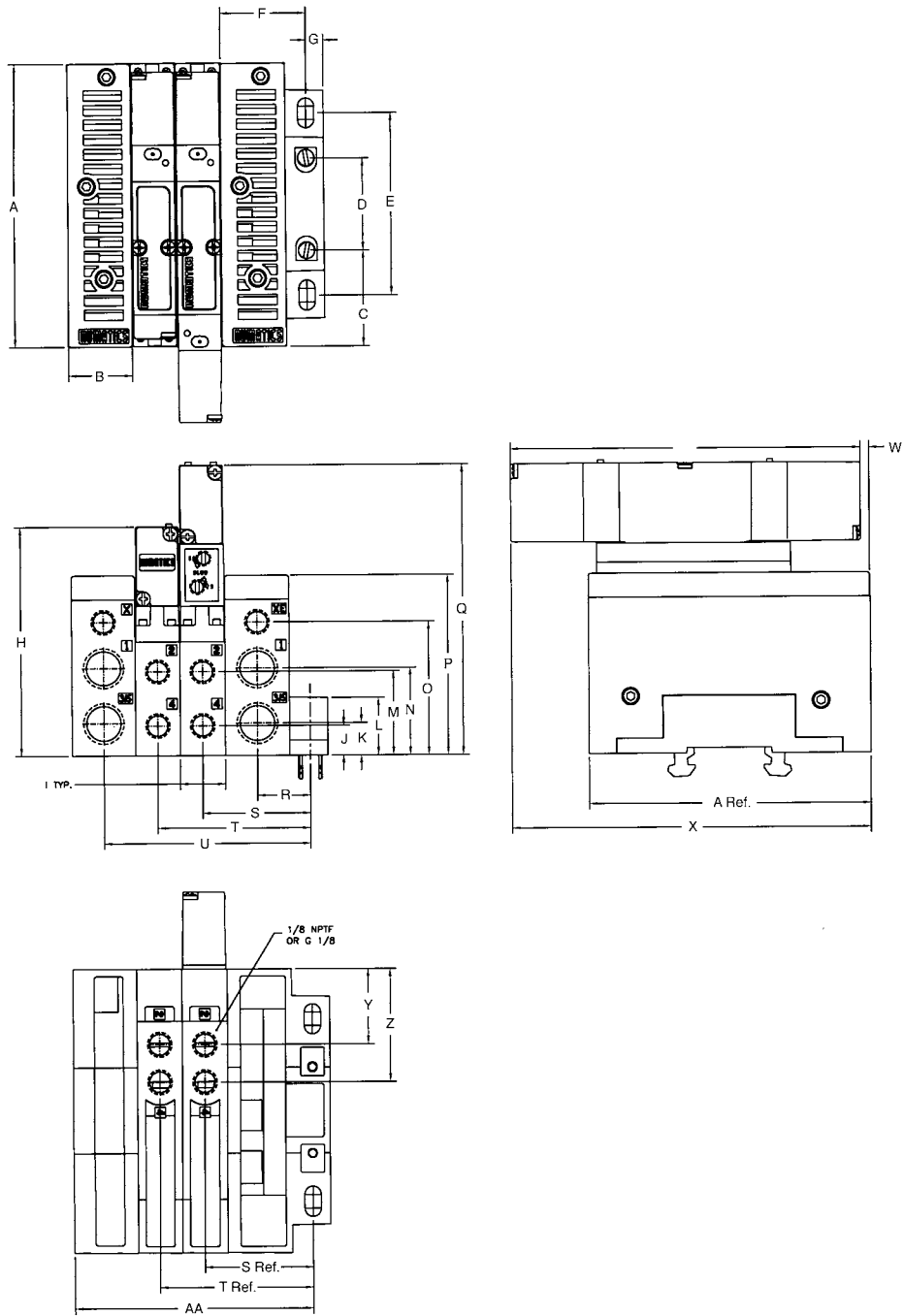
Dimensions

top dimensions = inches
bottom dimensions (in parenthesis) = millimeters

A	B	C	D	E	F	G	H	I	J	K	L
0.13 (3.2)	4.37 (111.1)	5.77 (146.6)	4.65 (118.2)	5.92 (150.48)	0.71 (18.0)	0.35 (9.0)	3.81 (96.8)	1.40 (35.5)	0.75 (19.0)	0.37 (9.5)	0.49 (12.5)



Manifold Assembly – 18 mm



Dimensions

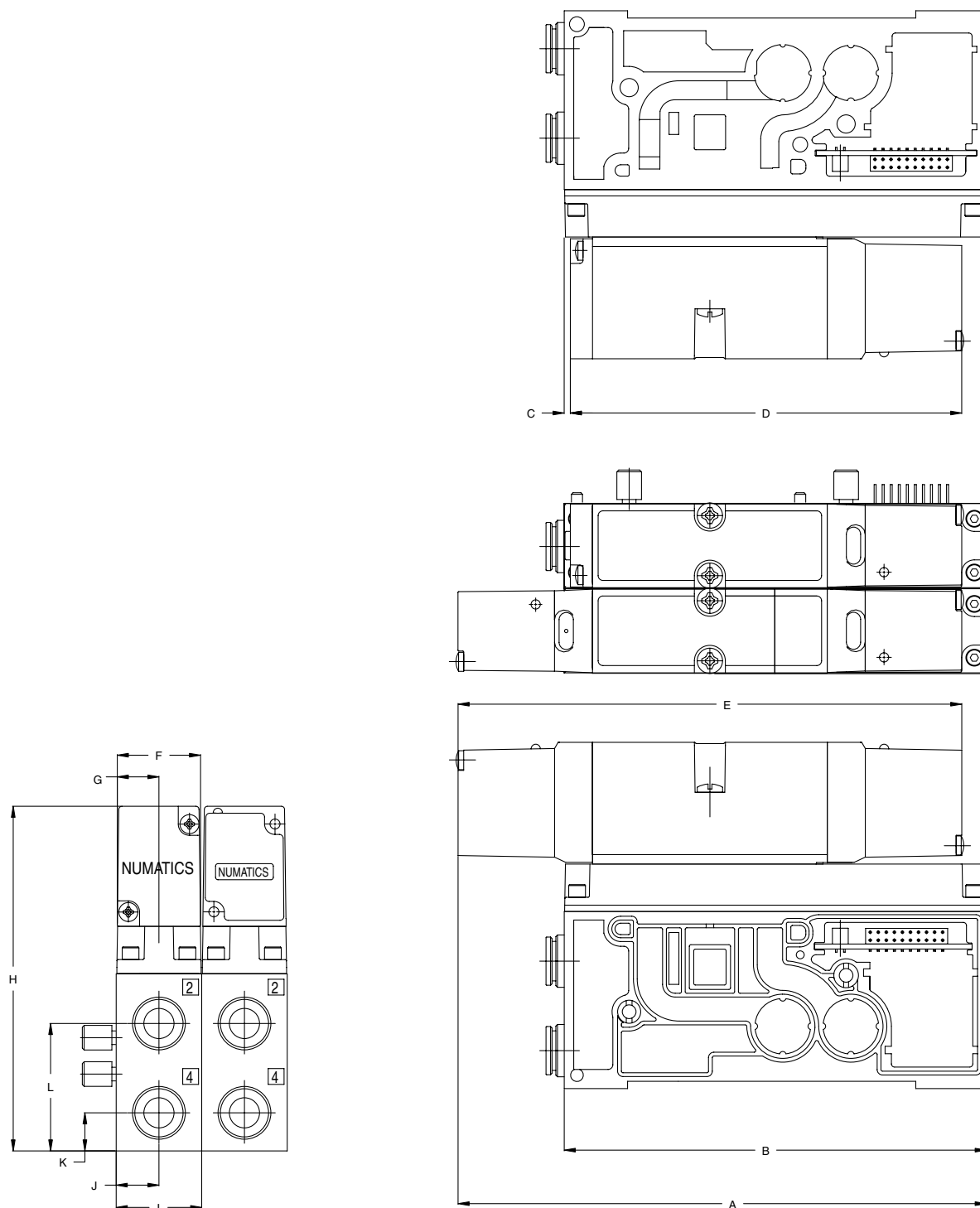
top dimensions = inches

bottom dimensions (in parenthesis) = millimeters

A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P
4.65 (118.2)	1.06 (27.0)	1.62 (41.2)	1.40 (35.7)	2.87 (73.0)	1.40 (35.7)	0.34 (8.7)	3.81 (96.8)	0.75 (19.0)	0.49 (12.5)	0.53 (13.5)	0.96 (24.4)	1.40 (35.5)	1.46 (37.0)	2.22 (56.5)	2.99 (76.0)
Q	R	S	T	U	V	W	X	Y	Z	AA					
4.83 (122.8)	0.90 (22.5)	1.84 (45.2)	2.62 (64.2)	3.56 (87.2)	5.77 (146.6)	0.15 (3.9)	5.92 (150.48)	1.24 (31.5)	1.85 (47.0)	3.96 (100.7)					



Valve on Manifold Block – 26 mm



Dimensions

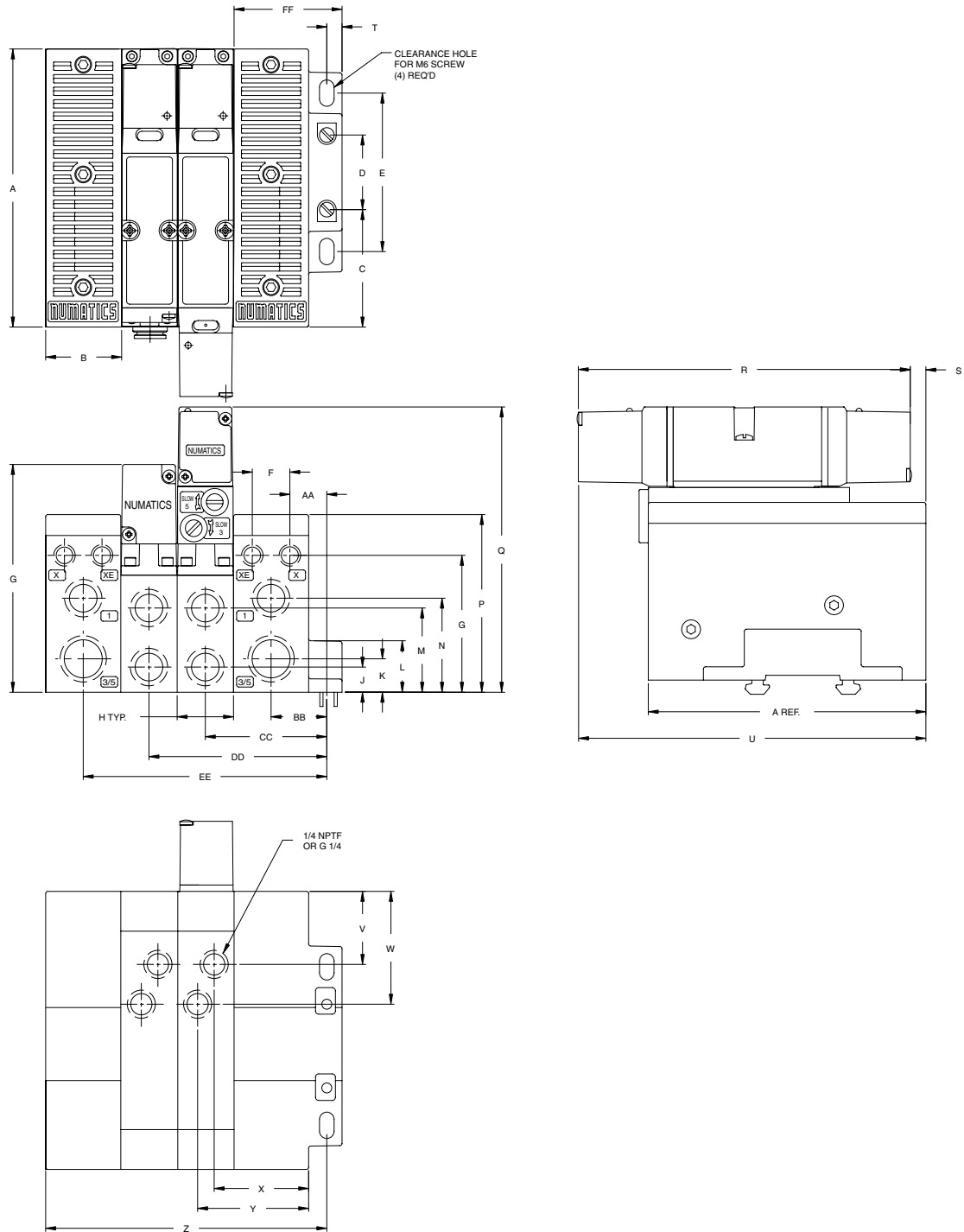
top dimensions = inches

bottom dimensions (in parenthesis) = millimeters

A	B	C	D	E	F	G	H	I	J	K	L
0.07	4.87	6.26	5.25	6.57	1.04	0.52	4.29	1.06	0.55	0.47	1.59
(1.8)	(123.7)	(159.0)	(133.3)	(166.9)	(26.4)	(13.2)	(109.0)	(27.0)	(14.0)	(11.9)	(40.4)



Manifold Assembly – 26 mm



Dimensions

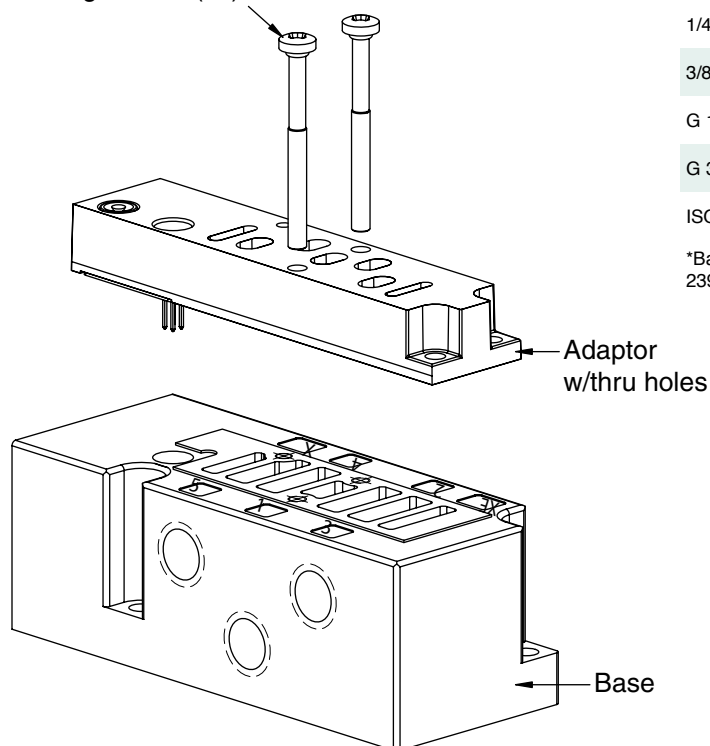
top dimensions = inches
bottom dimensions (in parenthesis) = millimeters

A	B	C	D	E	F	G	H	J	K	L	M	N	P	Q	R
5.25 (133.3)	1.42 (36.0)	2.16 (55.0)	1.50 (38.1)	3.02 (76.8)	0.71 (18.0)	4.29 (109.0)	1.06 (27.0)	0.47 (12.1)	0.63 (16.0)	0.97 (24.5)	1.59 (40.3)	1.77 (45.0)	3.35 (85.0)	5.37 (136.4)	6.26 (159.0)
S	T	U	V	W	X	Y	Z	AA	BB	CC	DD	EE	FF	GG	
0.30 (7.6)	0.29 (7.4)	6.56 (166.6)	1.42 (36.1)	2.12 (53.8)	1.78 (45.2)	2.10 (53.3)	5.30 (134.6)	0.70 (17.8)	1.05 (26.7)	2.29 (58.2)	3.35 (85.1)	4.55 (115.6)	2.05 (52.0)	2.57 (65.4)	



Base Assemblies

Adaptor Assembly 239-2185 includes long screws (2x) Part # 127-983



DESCRIPTION	PART NO.
1/4 NPTF*	203-1204
3/8 NPTF*	203-1205
G 1/4*	203-1206
G 3/8*	203-1207
ISO 15407-2 26 mm Base Adaptor (includes screws)	239-2185

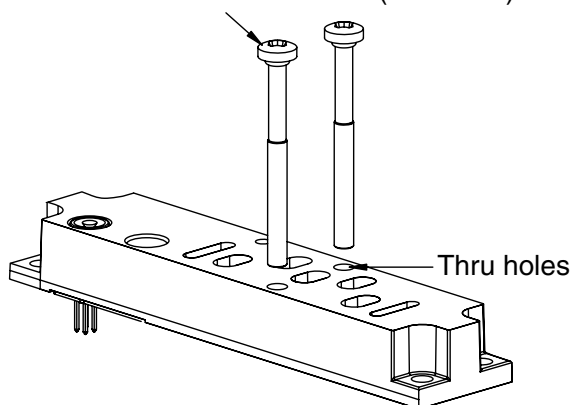
*Base assemblies do not include 15407-2 adaptor plate, 239-2185 must be ordered separately.

NOTE: ISO 15407-2 26 mm Individual Base cannot be used with regulators or speed controls.

ISO 15407-2 Interface Adaptor Assemblies

Numatics ISO 15407-2 Interface Adaptor with thru holes is designed for use with any 18 mm or 26 mm valve or manifold.

Adaptor Assembly includes
2 long screws Part # 127-984(239-2125)
Part # 127-983(239-2124)

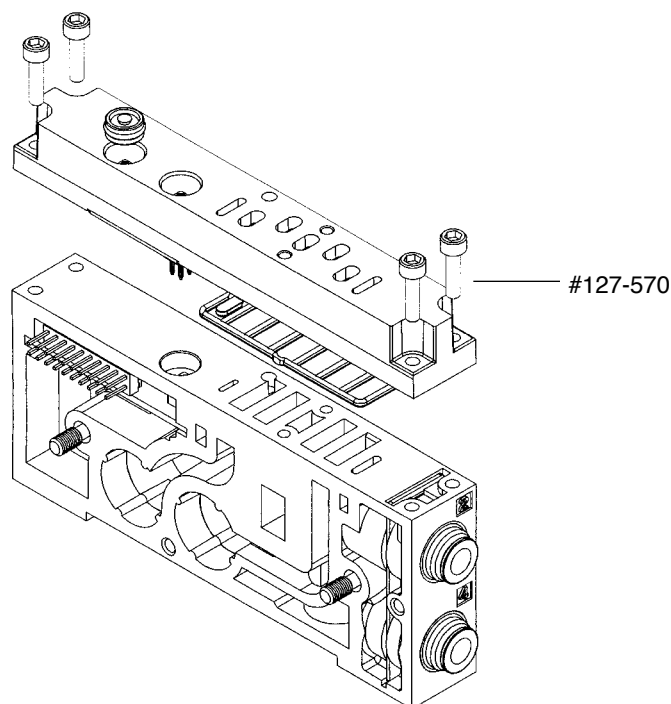


DESCRIPTION	PART NO.
18 mm with Thru Holes	239-2125
26 mm with Thru Holes	239-2124

NOTE: ISO 15407-2 Interface Adaptor Assemblies with thru holes cannot be used with regulators or speed controls.



Manifold Assembly Kits



NOTE: Manifold Assembly kits in the chart below include (4) screws #127-570, 15407-2 adaptor, and manifold.

MANIFOLD ASSEMBLY KITS - 18 mm

Side Port	1/8 NPTF	G 1/8	1/4 Push-in	6 mm Push-in	5/16 (8 mm) Push-in
Bottom Port	1/8 NPTF	G 1/8	1/4 NPTF	G 1/8	G 1/8
Single "Z-Board"™	206-1563	206-1564	206-1565	206-1566	206-1567
Double "Z-Board"™	206-1568	206-1569	206-1570	206-1571	206-1572
Single "Z-Board"™ w/Ribbon Cable	206-1573	206-1574	206-1575	206-1576	206-1577
Double "Z-Board"™ w/Ribbon Cable	206-1578	206-1579	206-1580	206-1581	206-1582

Kits include 15407-2 interface adaptor plate.

MANIFOLD ASSEMBLY KITS - 26 mm

Side Port	1/4 NPTF	3/8 NPTF	G 1/4	G 3/8	1/4 Push-in
Bottom Port	1/4 NPTF	1/4 NPTF	G 1/4	G 1/4	1/4 NPTF
Single "Z-Board"™	206-1531	206-1532	206-1533	206-1534	206-1535
Double "Z-Board"™	206-1539	206-1540	206-1541	206-1542	206-1543
Single "Z-Board"™ w/Ribbon Cable	206-1547	206-1548	206-1549	206-1550	206-1551
Double "Z-Board"™ w/Ribbon Cable	206-1555	206-1556	206-1557	206-1558	206-1559

MANIFOLD ASSEMBLY KITS - 26 mm continued

Side Port	3/8 Push-in	8 mm Push-in	10 mm Push-in
Bottom Port	1/4 NPTF	G 1/4	G 1/4
Single "Z-Board"™	206-1536	206-1537	206-1538
Double "Z-Board"™	206-1544	206-1545	206-1546
Single "Z-Board"™ w/Ribbon Cable	206-1552	206-1553	206-1554
Double "Z-Board"™ w/Ribbon Cable	206-1560	206-1561	206-1562

Kits include 15407-2 interface adaptor plate.



End Plate Kits 18 mm

PORT TYPE	NPTF			ISO228/1-G			PUSH-IN			PUSH-IN		
PORT	1	3/5	X, XE	1	3/5	X, XE	1	3/5	X, XE	1	3/5	X, XE
PORT SIZE	3/8	3/8	1/8	3/8	3/8	1/8	3/8	3/8	1/4	10mm	10mm	6mm
Kit w/o muffler, w/o DIN Rail	239-1642			239-1646			239-1650			239-1654		
Kit w/o muffler, w/ DIN Rail	239-1641			239-1645			239-1649			239-1653		
Kit w/ muffler, w/o DIN Rail	239-1640			239-1644			239-1648			239-1652		
Kit w/ muffler, w/ DIN Rail	239-1638			239-1643			239-1647			239-1651		

26 mm

PORT TYPE	NPTF			ISO228/1-G			PUSH-IN			PUSH-IN			PUSH-IN			PUSH-IN		
PORT	1	3/5	X, XE	1	3/5	X, XE	1	3/5	X, XE	1	3/5	X, XE	1	3/5	X, XE	1	3/5	X, XE
PORT SIZE	3/8	1/2	1/8	3/8	1/2	1/8	1/4	3/8	1/4	3/8	1/2	1/4	8mm	12mm	6mm	10mm	14mm	6mm
Kit w/o muffler, w/o DIN Rail	239-1236			239-1240			239-1247			239-1248			239-1255			239-1256		
Kit w/o muffler, w/ DIN Rail	239-1235			239-1239			239-1245			239-1246			239-1253			239-1254		
Kit w/ muffler, w/o DIN Rail	239-1234			239-1238			239-1243			239-1244			239-1251			239-1252		
Kit w/ muffler, w/ DIN Rail	239-1233			239-1237			239-1241			239-1242			239-1249			239-1250		

PORT TYPE	NPTF			ISO228/1-G			PUSH-IN			PUSH-IN			PUSH-IN			PUSH-IN		
PORT	1	3/5	X, XE	1	3/5	X, XE	1	3/5	X, XE	1	3/5	X, XE	1	3/5	X, XE	1	3/5	X, XE
PORT SIZE	3/8	1/2	1/8	3/8	1/2	1/8	1/4	3/8	1/4	3/8	1/2	1/4	8mm	12mm	6mm	10mm	14mm	6mm
LH Ports Only Kit w/o muffler, w/o DIN Rail	239-1688			239-1692			239-1699			239-1700			239-1707			239-1708		
LH Ports Only Kit w/o muffler, w/ DIN Rail	239-1687			239-1691			239-1697			239-1698			239-1705			239-1706		
LH Ports Only Kit w/ muffler, w/o DIN Rail	239-1686			239-1690			239-1695			239-1696			239-1703			239-1704		
LH Ports Only Kit w/ muffler, w/ DIN Rail	239-1685			239-1689			239-1693			239-1694			239-1701			239-1702		

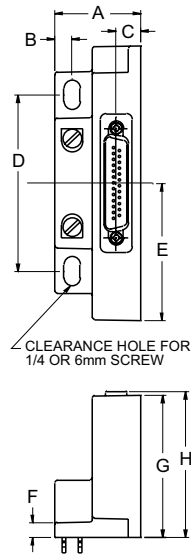
NOTE: For detailed part list and drawings, see 2005/2012 Section.

For Accessories, see 2005/2012 Section.



Dimensional Drawings Electrical Interface

25 Pin Sub-D

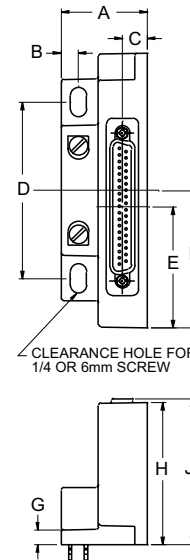


Dimensions

top dimensions = inches
bottom dimensions (in parenthesis) = millimeters

A	B	C	D	E	F	G	H
1.45	0.29	0.42	2.98	2.32	0.25	2.40	2.47
(36.8)	(7.4)	(10.7)	(75.7)	(58.9)	(6.3)	(61.0)	(62.7)

37 Pin Sub-D

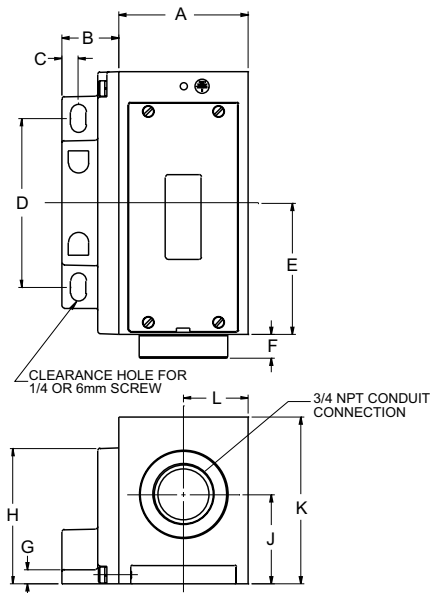


Dimensions

top dimensions = inches
bottom dimensions (in parenthesis) = millimeters

A	B	C	D	E	F	G	H	J
1.45	0.29	0.42	2.98	2.04	2.32	0.25	2.40	2.47
(36.8)	(7.4)	(10.7)	(75.7)	(51.8)	(58.9)	(6.3)	(61.0)	(62.7)

Terminal Strip 1-16 & 1-32

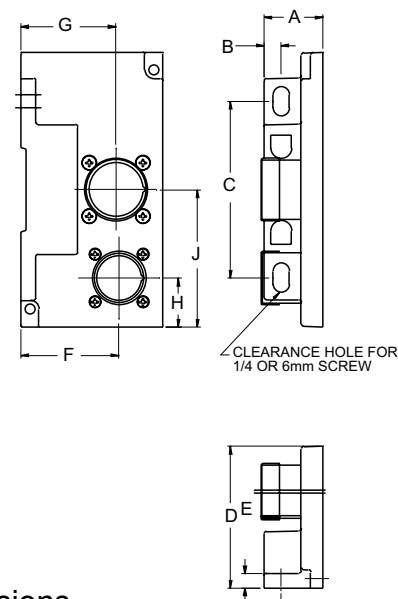


Dimensions

top dimensions = inches
bottom dimensions (in parenthesis) = millimeters

A	B	C	D	E	F	G	H	J	K	L
2.28	1.00	0.29	2.98	2.32	0.43	0.25	2.40	1.58	2.95	1.14
(57.9)	(25.4)	(7.4)	(75.7)	(58.9)	(10.9)	(6.3)	(61.0)	(40.1)	(74.9)	(29.0)

26 Pin & 26 + 12 Pin Round Connector



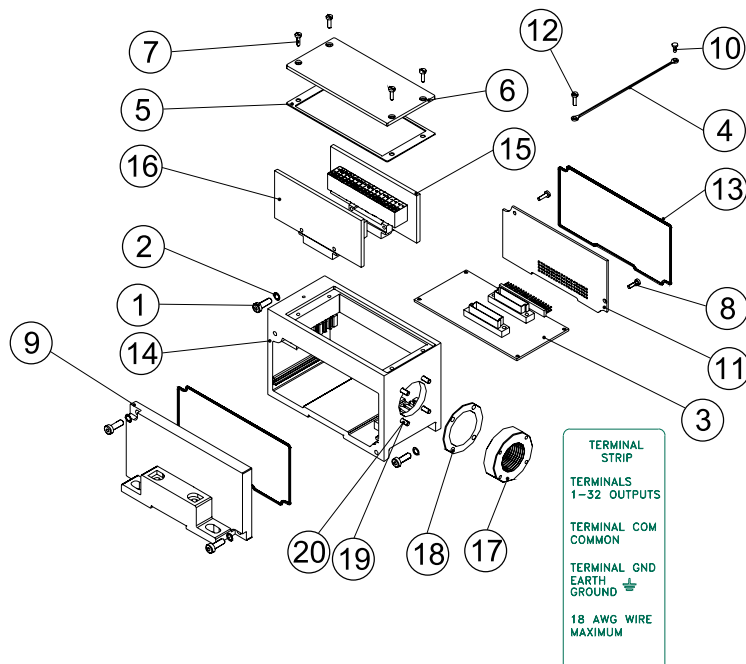
Dimensions

top dimensions = inches
bottom dimensions (in parenthesis) = millimeters

A	B	C	D	E	F	G	H	J
1.00	0.29	2.98	2.40	0.25	1.66	1.61	0.82	2.32
(25.4)	(7.4)	(75.7)	(61.0)	(6.3)	(42.2)	(40.9)	(20.8)	(58.9)

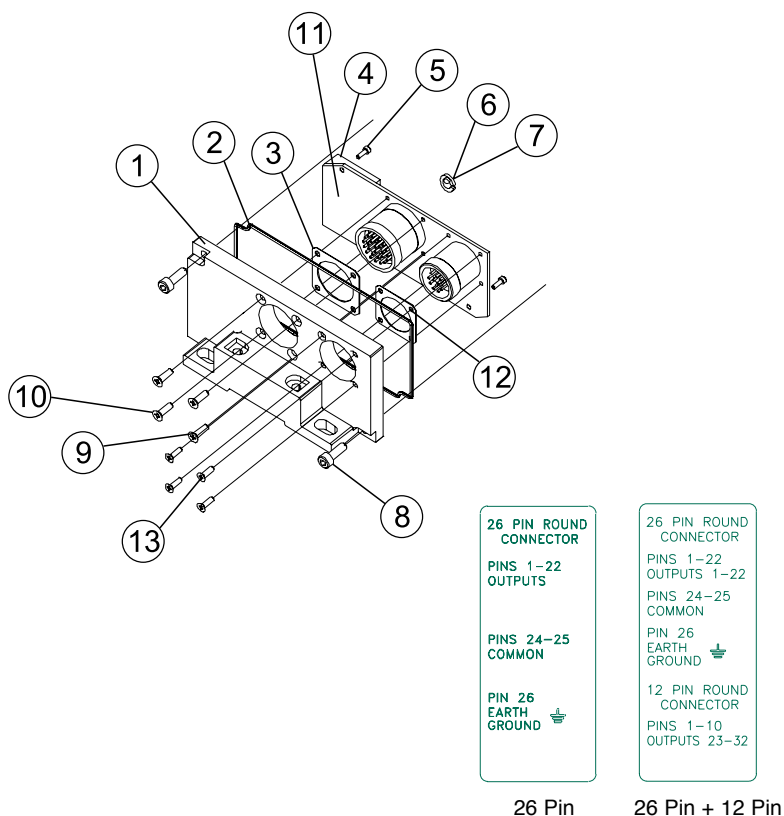


1-16 & 1-32 Terminal Strip Kit



NOTE: External fusing or output protection recommended.

26 Pin & 26 + 12 Pin Round Connector Kit



26 Pin

26 Pin + 12 Pin

NOTE: External fusing or output protection recommended.

TERMINAL STRIP HOUSING KITS	PART NO.
1-16 Solenoid	239-1229
1-32 Solenoid	239-1231

Parts List

DET. NO.	NO. REQ'D	PART NAME	PART NO.
1	4	Screw	127-697
2	4	Lockwasher	128-188
3	1	Backplane Board	256-618
4	1	Cover Strap	125-772
5	1	Gasket	113-533
6	1	Cover	105-405
7	4	Screw	127-852
8	1	Screw	127-318
9	1	DIN Rail Cover PT	105-403
10	1	Screw	127-180
11	1	Converter BRD	256-645
12	2	Screw	127-794
13	2	Gasket	113-531
14	1	Housing	125-844
15	1	Terminal Strip (1-16)	256-617
16	1	Terminal Strip (17-32)	256-619
17	1	Adapter	119-659
18	1	Gasket	113-542
19	4	Screw	127-879
20	4	Lockwasher	128-192

ROUND CONNECTOR KITS	PART NO.
26 Pin	239-1184
26 + 12 Pin	239-1376

Parts List

DET. NO.	NO. REQ'D	PART NAME	PART NO.
1	1	Cover (26 Pin only)	105-408
1	1	Cover (26 + 12 Pin only)	105-421
2	1	Gasket	113-531
3	1	Gasket	113-353
4	1	26 PCB Assembly	256-624
4	1	26 + 12 PCB Assembly	256-688
5	2	Screw	127-875
6	1	Lockwasher	128-294
7	1	Hex Nut	128-293
8	2	Screw Assembly	127-396
9	3	Screw	127-810
10	1	Screw	127-770
11	1	Shield (26 + 12 Pin only)	140-759
12	1	Gasket (26 + 12 Pin only)	140-759
13	4	Screw (26 + 12 Pin only)	127-811

12 POLE ROUND FEMALE CABLE 20 AWG-UNSHIELDED USED WITH 26 + 12 POLE MANIFOLDS (AKS)

230-960 - Connector w/o cable - solder cup version
230-879 - Connector w/o cable - crimp contact version

2 Meter - CC1202MB00000000

5 Meter - CC1205MB00000000

10 Meter - CC1210MB00000000

26 POLE ROUND FEMALE CABLE 20 AWG-UNSHIELDED USED WITH 26 + 12 & 26 POLE MANIFOLDS (AKR) & (AKS)

230-1070 - Connector w/o cable - solder cup version
230-742 - Connector w/o cable - crimp contact version

2 Meter - CC2602MB00000000

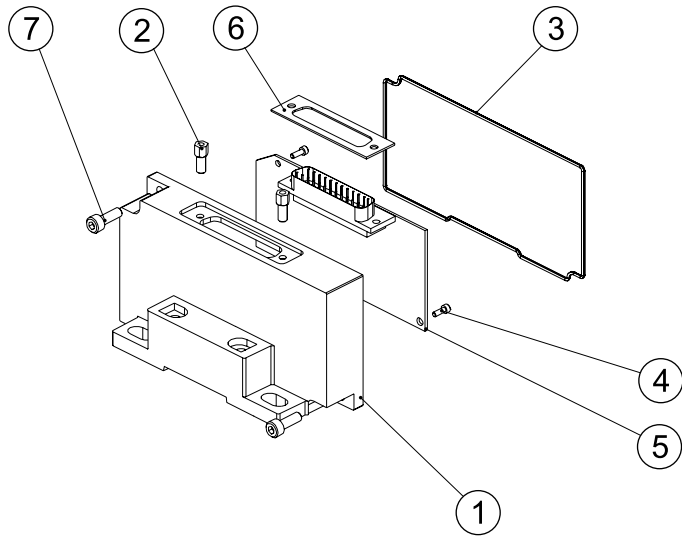
5 Meter - CC2605MB00000000

10 Meter - CC2610MB00000000



25 Pin Sub-D Connector Kit

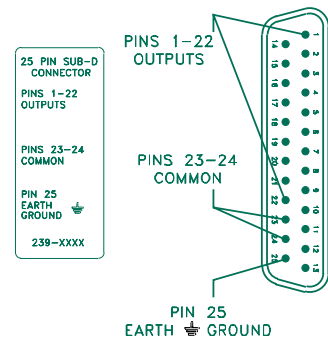
239-1174



NOTE: External fusing or output protection recommended.

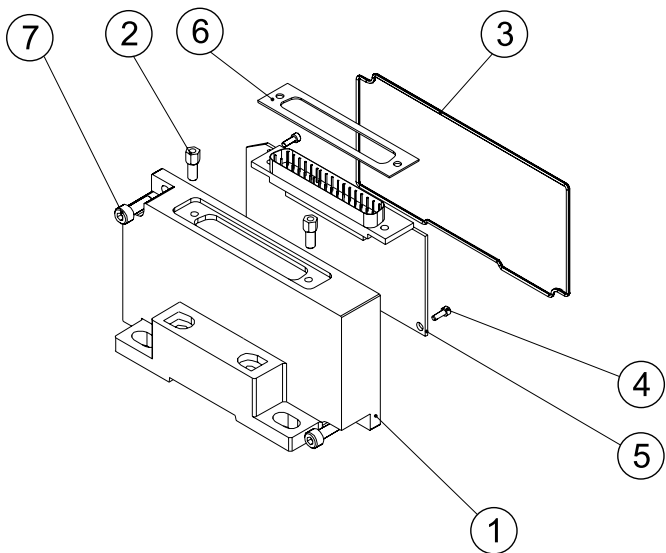
Parts List

DET. NO.	NO. REQ'D	PART NAME	PART NO.
1	1	Housing	105-401
2	2	Hex Screw	127-825
3	1	Gasket	113-531
4	2	Screw	127-318
5	1	PBC Assembly	256-607
6	1	Gasket	113-507
7	2	Screw Assembly	127-396



37 Pin Sub-D Connector Kit

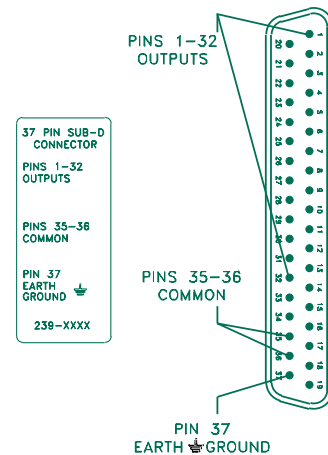
239-1180



NOTE: External fusing or output protection recommended.

Parts List

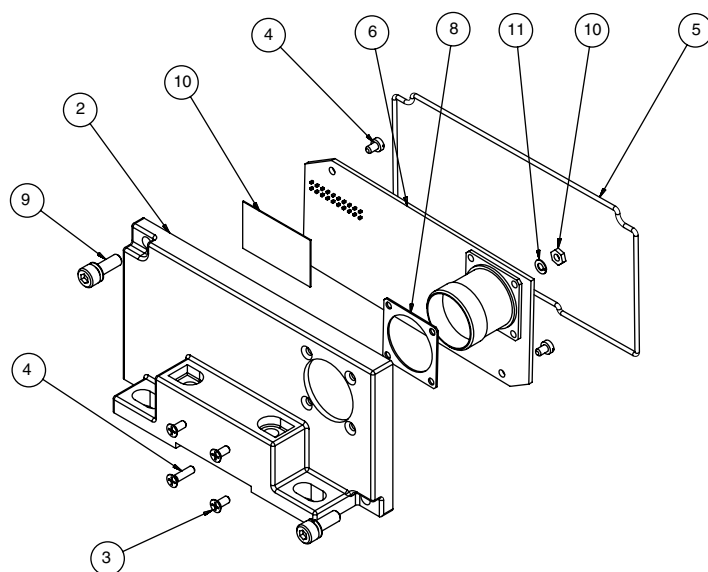
DET. NO.	NO. REQ'D	PART NAME	PART NO.
1	1	Housing	105-401
2	2	Hex Screw	127-825
3	1	Gasket	113-531
4	2	Screw	127-318
5	1	PBC Assembly	256-608
6	1	Gasket	113-530
7	2	Screw Assembly	127-396





12 Pin Round Connector Kit

239-2115



NOTE: External fusing or output protection recommended.

Parts List

DET. NO.	NO. REQ'D	PART NAME	PART NO.
1	1	Cover	105-451
2	1	Screw	127-982
3	1	Shield	140-759
4	2	Screw	127-875
5	1	Gasket	113-531
6	1	P.C. Board Assembly	256-856
7	3	Screw	127-811
8	1	Gasket	113-354
9	2	Screw Assembly	127-396
10	1	Nut	128-288
11	1	Lock Washer	128-352

12 PIN ROUND CONNECTOR

PINS 1-8

INPUTS

PINS 9-10

COMMON

PIN 11

NOT USED

PIN 12

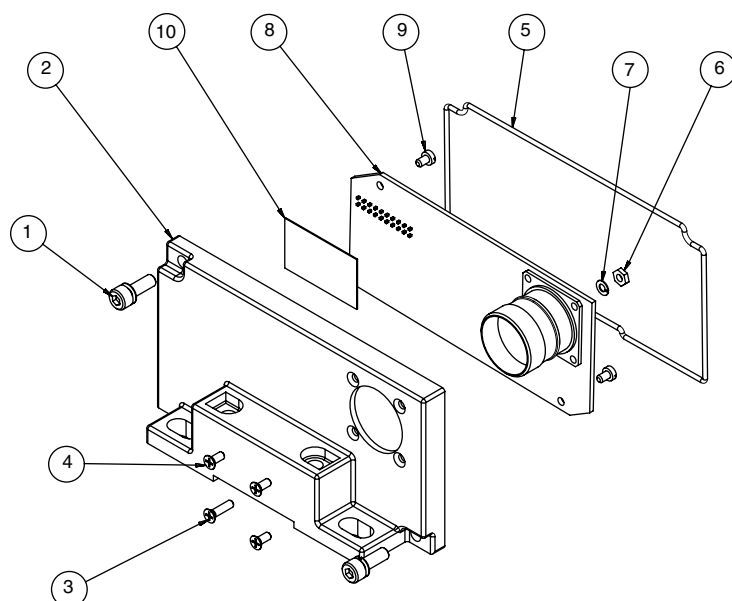
EARTH GROUND



239-2115

19 Pin Round Connector Kit

239-2037



NOTE: External fusing or output protection recommended.

Parts List

DET. NO.	NO. REQ'D	PART NAME	PART NO.
1	2	Screw	127-396
2	1	End Plate	105-451
3	1	Nameplate	122-1058
4	1	Screw	127-982
5	3	Screw	127-811
6	1	Gasket	113-531
7	1	Nut	128-288
8	1	Lock Washer	128-352
9	1	P.C. Board Assembly	256-905
10	2	Screw	127-875
11	1	Shield	140-759
12	1	Label	122-770

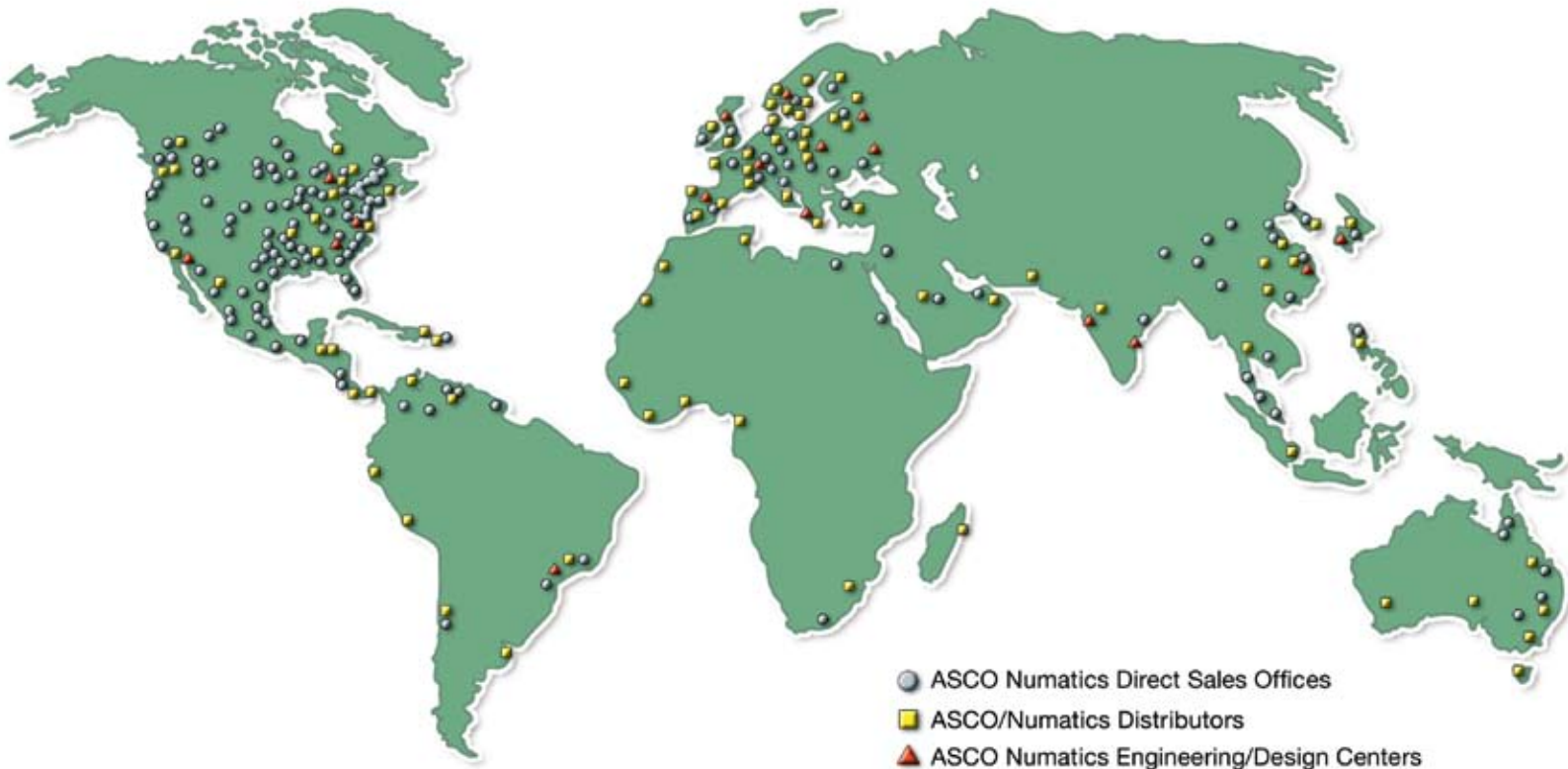
19 PIN CONNECTOR

PIN 1= COIL 15
PIN 2= COIL 11
PIN 3= COIL 7
PIN 4= COIL 4
PIN 5= COIL 3
PIN 6= COMMON
PIN 7= COIL 2
PIN 8= COIL 6
PIN 9= COIL 10
PIN 10= COIL 14

PIN 11= COIL 13
PIN 12= PE.
PIN 13= COIL 12
PIN 14= COIL 8
PIN 15= COIL 1
PIN 16= COIL 5
PIN 17= COIL 9
PIN 18= COIL 16
PIN 19= N.C.

NUMATICS

*World Class Supplier
of Pneumatic Components*



WORLD HEADQUARTERS

USA

Numatics, Incorporated

46280 Dylan Drive
Novi, Michigan 48377

P: 1-888-Numatics
1-888-686-2842

Canada

Numatics, Ltd

P: 519-452-1777

Mexico

Numatics de Mexico S.A. de C.V.

P: 52-222-284-6176

For a comprehensive listing of all Numatics production and distribution facilities worldwide, visit:

www.numatics.com